

EDM-Deutschland Parts* for Sodick

Diamond Guide

	No.	Size	Description	Machine	Spec.	According to No.
	S100T	0,21	Diamond Guide Upper	AQ, AD, AG, A EPOC, AP, PGW,EXC, BF·JL Series	AF Diamond 50° Taper	3087327
		0,26				3087132
		0,27				3087329
		0,31				3087305
	S100S	0,21	Diamond Guide Upper	AQ, AD, AG, A EPOC, AP, PGW,EXC, BF·JL Series	Slide Type	J13102A
		0,255				J13104A
		0,26				J13105A
		0,31				J13108A
	S101	0,04	Sapphire Split Guide Upper	AQ, AD, AG, A EPOC, AP, PGW,EXC, BF·JL Series	AF Sapphire	3083122
		0,05				3081958
		0,06				3080048
		0,07				3081239
		0,08				3082687
		0,09				3081567
		0,11				3080046
		0,12				3080051
		0,16				3080053
		0,17				3080055
		0,21				3080047
		0,22				3080058
		0,255				3081771
		0,26				3080629
		0,27				3080061
		0,31				3081934
		0,32				3080063
	S102	0,05	Diamond Guide Upper & Lower	150W,AP150, BF250,BF275, EPOC306, AW Series	Manual	3080231
		0,06				3080232
		0,07				3080233
		0,08				3083135
		0,09				3080234
		0,11				3080237
		0,12				3080238
		0,16				3080240
		0,17				3080241
		0,21				3080244
		0,22				3080245
		0,255				3080247
		0,26				3080248
		0,27				3080249
		0,31				3080250
		0,32				3080251
	S103	0,11	Diamond Guide Upper & Lower	AQ, AD, AG, A EPOC, AP, PGW,EXC, BF·JL Series	Manual Upper / Lower AF-Lower	3080998 (0206101)
		0,12				3081015 (0206102)
		0,16				3080999 (0206104)
		0,17				3081016 (0206105)
		0,205				3081421 (0206106)
		0,21				3081000 (0206107)
		0,22				3080982 (0206108)
		0,255				3081423 (0206109)
		0,26				3080990 (0206110)
		0,27				3081017 (0206111)
		0,31				3080991 (0206113)
		0,32				3081018 (0206114)
	S103T	0,21	Diamond Guide Upper & Lower	AQ, AD, AG, A EPOC, AP, PGW,EXC, BF·JL Series	AF-Lower 50° Taper	3087331
		0,26				3087333
		0,27				3087131

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	No.	Size	Description	Machine	Spec.	According to No.
	S103L	0,21	Diamond Guide Upper & Lower	AQ, AD, AG, A EPOC, AP, PGW,EXC, BF•JL Series	ø 3mm	3081136
		0,22				3081137
		0,26				3081138
		0,31				3081139
	S104	0,04	AWT Die A Upper & Lower	AQ, AD, AG, A EPOC, AP, PGW,EXC, BF•JL Series	Manual Upper / Lower AF-Lower Sapphire	3081993 (0200123)
		0,05				3080202 (0200101)
		0,06				3080204 (0200102)
		0,07				3080205 (0200103)
		0,09				3080207 (0200118)
		0,11				3080210
		0,12				3080211 (0200106)
		0,16				3080213
		0,17				3080214 (0200108)
		0,21				3080219
		0,22				3080220 (0200111)
		0,255				3080222
		0,26				3080223
		0,27				3080224 (0200113)
		0,31				3080225
		0,32				3080226 (0200115)
		0,35				3080227
		0,4				3080229 (0200116)
		0,32				3080226
		0,6				3085043 (0204702)
	S104-FJ	0,05	AWT Die A Upper & Lower		Manual Upper / Lower AF-Lower Sapphire	J06539A
		0,07				J06541A
		0,09				J06543A
		0,12				J06545A
		0,17				J06547A
		0,22				J06549A
		0,27				J06551A
		0,32				J06553A
		0,35				J06555A
	S105	0,21	Diamond Guide Upper & Lower	G, EPOC, AW AP, PGW, BF	KM- 1,3/83,84 85-2,85-3 Type	3080763
		0,26				3080199
		0,31				0205583
	S106	0,8	Wire Guide Upper	AQ, AD, AG, A EPOC, AP, PGW,EXC, BF•JL Series	87-3,90-3 90-5 Type	3080065
	S107		Wire Guide Upper	EPOC, AW, A BF, AP300	86-1 86-2 Type	3080069
	S108	2,0	Wire Guide Upper	AQ, AD, AG, A EPOC, AP, PGW,EXC, BF•JL Series	90-1 Type	3082269

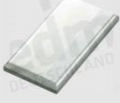
EDM-Deutschland Parts* for Sodick

Diamond Guide

	No.	Size	Description	Machine	Spec.	According to No.
	S109	0,105	Wire Guide Upper Dice AQ-1U(S)	AQ,AD,AG	SJ-AWT (Option 0) Single Diamond	
		0,11				118762A (0206048)
		0,155				118745A (0205992)
		0,16				118758A (0206049)
		0,205				118725 (0206043)
		0,21				118759A (0206050)
		0,255				118726 (0205895)
		0,26				118760A (0206051)
		0,305				
		0,31				118727 (0205993)
	S109-1	0,105	Wire Guide Upper Dice AQ-1U(W)	AQ,AD,AG	FJ-AWT Double Diamond	
		0,11				3110253 (0206155)
		0,155				3110259 (0206156)
		0,16				3110545 (0206157)
		0,205				3110058 (0206158)
		0,21				3110546 (0206159)
		0,255				3110291 (0206160)
		0,26				3110547 (0206161)
		0,305				
		0,31				3110067 (0206163)
	S110	0,8	Guide C10 Upper	AQ,AD,AG	FJ Type	3110135 (0205799)
	S120	1,2	Jet AWT Nozzle D Upper	AQ,AD,AG	SJ-AWT (Option 0)	118720B (0205843)
	S120-1	1,5	Jet AWT Nozzle NS Upper	AQ,AD,AG	FJ-AWT	11826LA (0205843)
	S120P	1,2	Jet Nozzle NS Upper (Plastic)	AQ,AD,AG	FJ-AWT	2995402 (0206242)
		2,0				2994856 (0206243)

EDM-Deutschland Parts* for Sodick

Power Feed Contact

	No.	Size	Description	Machine	Spec.	According to No.
	S010	4.9x40x20	Power Feed Contact Upper & Lower	AQ, AD, AG, A EPOC, AP, PGW,EXC, BF•JL Series	Manual AF Tungsten carbide polished	3085936 3084592 3080972
	S010T	4.9x40x20	Power Feed Contact Upper & Lower	AQ, AD, AG, A EPOC, AP, PGW,EXC, BF•JL Series	Manual AF Pure tungsten	EDM-Deutschland Original
	S011	4.9x10x40	Power Feed Contact Upper & Lower	AP200, EXE100 (Lower) AQ,AD,AG (Upper&Lower)	90-3 90-5S FJ- Type	3085263 3110330 11802JA (0291051)

EDM-Deutschland Parts* for Sodick

Water Nozzle

	No.	Size	Description	Machine	Spec.	According to No.
	S207/3	ø 3	Water Nozzle Upper	AQ, AD, AG, A EPOC, AP, PGW,EXC, BF•JL Series	AWT, Nozzle G3	3082997
	S207/4	ø 4	Water Nozzle Upper	AQ, AD, AG, A EPOC, AP, PGW,EXC, BF•JL Series	AWT, Nozzle G4	3082998 118635A
	S207/6	ø 6	Water Nozzle Upper	AQ, AD, AG, A EPOC, AP, PGW,EXC, BF•JL Series	AWT, Nozzle C	3081604
	S207/10	ø 10	Water Nozzle Upper	AQ, AD, AG, A EPOC, AP, PGW,EXC, BF•JL Series	AWT, Nozzle H2	3081606
	S207/12	ø 12 (ø 16)	Water Nozzle Upper	AQ, AD, AG, A EPOC, AP, PGW,EXC, BF•JL Series	AWT, Nozzle T2 For 30°Taper	3081868 3081608
	S207L1/6	+6.5	Water Nozzle Long Upper	AQ, AD, AG, A EPOC, AP, PGW,EXC, BF•JL Series	AWT Nozzle LN1	3081682
	S207L2/6	+11.5	Water Nozzle Long Upper	AQ, AD, AG, A EPOC, AP, PGW,EXC, BF•JL Series	AWT Nozzle LN3	3081684
	S207L3/6	+16.5	Water Nozzle Long Upper	AQ, AD, AG, A EPOC, AP, PGW,EXC, BF•JL Series	AWT Nozzle LN5	3081689
	S207L4/6	+26.5	Water Nozzle Long Upper	AQ, AD, AG, A EPOC, AP, PGW,EXC, BF•JL Series	AWT Nozzle LN7	3082396
	S208/10	ø 10	Water Nozzle Lower	A(350,500), AW(330,453)		EDM-Deutschland Original
	S208/3	ø 3	Water Nozzle Lower	A(350,500), AW(330,453)		EDM-Deutschland Original
	S208/4	ø 4	Water Nozzle Lower	A(350,500), AW(330,453)		EDM-Deutschland Original
	S208/6	ø 6	Water Nozzle Lower	A(350,500), AW(330,453)		EDM-Deutschland Original

EDM-Deutschland Parts* for Sodick

Water Nozzle

	No.	Size	Description	Machine	Spec.	According to No.
	S209/10	ø 10	Water Nozzle Upper & Lower	AW, BF, PGW, EXC, AP, A, AQ, AD, AG Series	MANUAL (U&L) AF(L) Nozzle H1	3081675
	S209/12	ø 12	Water Nozzle Upper & Lower	AW, BF, PGW, EXC, AP, A, AQ, AD, AG Series	MANUAL (U&L) AF(L) Nozzle T1	3081867
	S209/3	ø 3	Water Nozzle Upper & Lower	AW, BF, PGW, EXC, AP, A, AQ, AD, AG Series	MANUAL AF(lower) Nozzle E3	3082128
	S209/4	ø 4	Water Nozzle Upper & Lower	AW, BF, PGW, EXC, AP, A, AQ, AD, AG Series	MANUAL AF(lower) Nozzle E4	3082207
	S209/6	ø 6	Water Nozzle Upper & Lower	AW, BF, PGW, EXC, AP, A, AQ, AD, AG Series	MANUAL AF(lower) Nozzle A	3081674
	S209-1/6	ø 6	Water Nozzle Lower	PGW200, EXC100S, EXC100, AP200L, AP200	AWT Float Nozzle S 90-3	3086396
	S209-1/10	ø 10	Water Nozzle Lower	PGW200, EXC100S, EXC100, AP200L, AP200	AWT Float Nozzle F 90-3	3086746
	S209-1/12	ø 12	Water Nozzle Lower	PGW200, EXC100S, EXC100, AP200L, AP200	AWT Float Nozzle T 90-3	3086742
	S209W/6	ø 6	Water Nozzle Lower	EXC, AP, A, AQ, AD, AG Series	AWT Float Nozzle S 87-3	3086386
	S209W/10	ø 10	Water Nozzle Lower	EXC, AP, A, AQ, AD, AG Series	AWT Float Nozzle F 87-3	3086443
	S209W/12	ø 12	Water Nozzle Lower	EXC, AP, A, AQ, AD, AG Series	AWT Float Nozzle T 87-3	3086486
	S209WL	ø 6	Water Nozzle (Long Type 5mm) Lower	JL, EPOC, AW, BF, PGW, EXC, AP, A, AQ, AD, AG Series	AWT Float Nozzle S 87-3	EDM-Deutschland Original

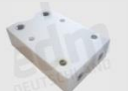
EDM-Deutschland Parts* for Sodick

Water Nozzle

	No.	Size	Description	Machine	Spec.	According to No.
	S209W-S	ø 6	Water Nozzle Slide Nozzle Lower	EXC, AP, A, AQ, AD, AG Series	AWT Float Nozzle S 87-3	3088448
	S209FJ/6	ø 6	Water Nozzle Lower	AQ,AD,AG	FJ-AWT	3110303 11802ID (0205448)
	S209FJ/10	ø 10	Water Nozzle Lower	AQ,AD,AG	FJ-AWT	3110461 11808JA (0205530)
	S209FJ/6-L	L1 (+6.5mm)	Water Nozzle (Long Type) Lower	AQ,AD,AG	FJ-AWT	EDM-Deutschland Original
		L2 (+11.5mm)				
		L3 (+16.5mm)				
		L4 (+26.5mm)				
	S210	ø 3	Water Nozzle Lower	A280L, L Series	AWT	EDM-Deutschland Original

EDM-Deutschland Parts* for Sodick

Connected Parts

	No.	Size	Description	Machine	Spec.	According to No.
	S301		Isolator plate Upper	90-1 type	AWT	3080178
	S302	77x50x20mm	Guide Block	90-1 type	Ceramic	3082518
	S303A	58x50x20mm Tapping Distance 36mm	Guide Block	90-1 type	Ceramic	3085759 / 36mm
	S303B	58x50x20mm Tapping Distance 26mm				3085759 / 26mm
	S400	25	Pulley E		MANUAL AF For Belt SUS	3050098
	S400C	25	Pulley E		MANUAL AF For Belt Ceramic 2mm Groove	3050131
	S400C/F	25	Pulley E		MANUAL AF For Belt Ceramic Flat	3050047
	S401		Bearing		For Pulley (626LLB)	
	S405		Belt Wire Roller Upper	AP200		
	S406		Nozzle Guide Lower	JL, EPOC, AW, BF, PGW, EXC, AP, A, AQ, AD, AG	AWT for S209W	3086387
	S406-1		Spring Ring Lower	JL, EPOC, AW, BF, PGW, EXC, AP, A, AQ, AD, AG	AWT for S209W	3086221 435196A 0205140
	S407		Nozzle Guide Upper & Lower	JL, EPOC, AW, BF, PGW, EXC, AP, A, AQ, AD, AG	MANUAL Upper & Lower AF(L) For S209	3081032 (before Mark 20)
	S408		Nozzle Guide Upper	JL, EPOC, AW, BF, PGW, EXC, AP, A, AQ, AD, AG	AWT For S207	3082526
	S409	ID Ø 22mm	Nozzle Guide Upper & Lower	JL, EPOC, AW, BF, PGW, EXC, AP, A, AQ, AD, AG	For S209	
	S409-1	ID Ø 18mm	Nozzle Guide Lower	JL, EPOC, AW, BF, PGW, EXC, AP, A, AQ, AD, AG	For S209W	3086537

EDM-Deutschland Parts* for Sodick

Connected Parts

	No.	Size	Description	Machine	Spec.	According to No.
	S409-2		Nozzle Guide Lower	AQ537, AG600		B12193D
	S409-3	6 Holes	Nozzle Guide Lower			
	S410		Reverse Valve			
	S411	Ø 100 x 22	Urethane Roller Upper	500W, A500, A350W		3051581
	S412	Ø 100 x 22 Shaft 32mm	Urethane Roller Upper	BF,A,AP, A530D		3051572
	S413	Ø 100 x 22 Shaft 32mm	Urethane Roller Upper	BF275 OLD		
	S414		Roller B Feed Section	A500W, AQ550L	Ceramic + Gear	3052771 3052991
	S414-1		Roller B Feed Section	AQ-Series	Ceramic + Gear	3055914
	S414-2		Roller L Eject Section	AQ327L,AQ300L, AQ537L	Ceramic	118535D
	S415		Roller C Feed Section	A500W, AQ550L	Ceramic + Gear	3052772 3052992
	S415-1		Roller C Feed Section	AQ-Series	Ceramic + Gear	3055915
	S415-2		Roller U Eject Section	AQ327L,AQ300L, AQ537L	Ceramic	118534C
	S416	Ø 100 x 20 Shaft 35mm	Tension Urethane Roller Upper	AW535L, AP200L, AP200, AP330, A325, AQ325L, AQ325, AQ530D		3053703 3052324
	S417		Wire Guide Base Upper & Lower	Epoc 5W,6W,8W 330W	Manual	

EDM-Deutschland Parts* for Sodick

Connected Parts

	No.	Size	Description	Machine	Spec.	According to No.
	S419	ID $\varnothing$ =19mm ID $\varnothing$ =20mm	Tension *F* Roller Shaft 31.8	AP200L, AQ537L, AQ535L, AQ550L, AQ750L, AG400L	Inner Diameter Depends On Machine	3054678
	S420	$\varnothing$ 40x 20mm	Roller	AQ, AG Series		3052979
	S421		Spring Ring FJ Lower	AQ,AD,AG	FJ-AWT for S209FJ	3110304 11802HC (0205480)
	S422		Nozzle Base FJ Lower	AQ,AD,AG	FJ-AWT	3110316
	S500		AWT Cutter Upper	JL, EPOC, AW, BF, PGW, EXC, AP, A, AQ, AD, AG	For AWT	3080035 3080689
	S501		Cutter			3091130
	S502		Cutter			3091131
	S503		Brush			3091162
	S504		Aspirator Nozzle A	A280,A300,A320, A530	Acryl	118005A 3051507
	S504-1		Aspirator Nozzle B	A280,A300,A320, A530	Acryl	3053081
	S504-2		Aspirator Nozzle C	A530	Acryl	3053082
	S505		Pulley-B Unit Upper	AQ,AG	MW402811N	3054736
	S506	$\varnothing$ 30 x 6.5 x 5mm	Felt A Wire Feed Unit	AQ325L, AG400, AG600	MW409946A	3054274
	S507	$\varnothing$ 30 x 3.5 x 5mm	Felt B Wire Feed Unit	AQ325L, AG400, AG600	MW409947A	3054275

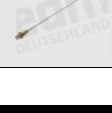
EDM-Deutschland Parts* for Sodick

Connected Parts

	No.	Size	Description	Machine	Spec.	According to No.
	S508	Ø 6x 10xL28mm	Lower Electrode Cylinder-shaped	AG400L, AG600L	MT500196D	A12961D (0205880)
	S509	20 x 20 x 14mm	Lower Electrode	AG400L, AG600L	MT502325B	C12420B (0205881)
	S510	Ø 3.2x 8xL16mm	Intermediate Electrode	AG400L, AG600L	MT500177C	A12947C (0205882)

EDM-Deutschland Parts* for Sodick

AWT Pipes

	No.	Size	Description	Machine	Spec.	According to No.
	S600	L= 283mm	AWT Pipe 2.0-1.0	JL, G, EPOC, AW, BF, PGW, AP, A, AQ – 85 AWT	AWT	3080375
	S600-1		AWT Pipe 2.0-0.7			3080374
	S600-2		AWT Pipe 2.0-0.5			3083256
	S601		AWT Pipe 2.0-1.0-0.3			3083123
	S602	L= 153mm	AWT Pipe 2.0-1.0	90 AWT		3082452
	S603	L= 273mm	AWT Pipe 2.0-1.0	AQ – 97 AWT		3085966
	S603-1		AWT Pipe 2.0-0.7	AQ – 97 AWT		3085967
	S604	L= 285mm	AWT Pipe 2.0-1.4	AP, HBW, AQ, AD, AG	Super Jet AWT (Anneal)	436937C
	S604-1		AWT Pipe 2.0-1.0			436849C
	S604-2		AWT Pipe 2.0-0.7			436850C
	S604-3		AWT Pipe 2.0-0.5			436851C
	S605	L= 250mm	AWT Pipe 3.0-2.0	AQ400L, AQ600L, AG360L	FJ AWT	3110014 (0206138)
	S605-1	L=280mm		AG400L, AG600L		11802FA (0206164)
	S606	L= 307mm	AWT Pipe 3.5-3.1	SL400G, SL400Q, SL600G, SL600Q	FJ AWT	3110879 (0206168)
	S606-1	L=230mm		AP650L		3110826 (0206167)

EDM-Deutschland Parts* for Sodick

Spring

	No.	Size	Description	Machine	Spec.	According to No.
	S700	L= 335mm	AWT Slide Belt Upper	JL, G, EPOC, AW, BF, PGW, AP, A, AQ	85 AWT	3080711
	S701	L= 195mm	AWT Slide Belt Upper	BF275, A320D, A300W	90 AWT	3082451
	S702	L= 380mm	AWT Slide Belt Upper	A750, A500H	85 AWT	3081706
	S703		AWT Belt Spring Upper	For AWT Slide belt	85 AWT 90 AWT	3080696

EDM-Deutschland Parts* for Sodick

Connected Parts

	No.	Size	Description	Machine	Spec.	According to No.
	S800	80mm	Discharge Cable	All machines		4130966
	S801	900mm	Discharge Cable	All machines		4130799
	S802	1100mm				4130894
	S803	1200mm				4133356
	S804	1500mm				4130848
	S805	450mm	Discharge Cable	AG400 Upper	Flat Cable	11615HA
	S805-1	750mm		AG400 Lower		11615XA
	S806	500mm		AQ-Series		216422A
	S807	650mm				3087260
	S808	850mm				3087630
	S809	950mm				116681A
	S810	1050mm				3087631
	S900		Grease Gun	All machines		2030206
	S901		Wire Alignment Block	All machines		3090004
	Z041S		Flow Meter	All machines		-

EDM-Deutschland Parts* for Sodick

Belts

	No.	Size	Description	Machine	Spec.	According to No.
	S0031 - S0048		Belt	Several		-

*You will find more items and parts in our pricelist