AP20S

Absolute / Electronic Position Indicator with plug connector for magnetic sensor and PROFINET® interface

User manual

117/19

Table of contents

1 General Information

1.1 Documentation

The following documents are associated with this document:

- The data sheet describes the technical data, the dimensions, the pin assignment, the accessories and the order key.
- The installation instructions describe the mechanical and electrical installation with all safety-relevant conditions and the associated technical specifications.
- The User manual for actuator commissioning and integration into a fieldbus system.

You can also download these documents at **http://www.siko-global.com/p/ap20s**.

Additional information and guidance regarding this device can also be found there.

1.2 Definitions

If not explicitly stated otherwise, decimal values are given as figures without an extension (e. g. 1234), binary values are marked after the figure with a b (e. g. 1011b), hexadecimal values with an h (e. g. 280h). Individual bits of larger logic units are named with their value after a dot (e. g., CW.9; control word bit 9).

1.3 Intended use

For the further functional description, normal operation of the system with unchanged factory setting is assumed unless otherwise described.

The present device is an absolute position indicator with integrated Industrial Ethernet interface and a plug-in connection for MS500H magnetic sensor for direct linear distance measurement (combined with MB500 magnetic tape) or a supported GS04 hollow shaft sensor for direct shaft mounting. Indicators, control buttons and interface are only active with external power supply. The sensor of measurement encoder works magnetically incrementally. Without an external power supply, encoder changes are recorded with battery support. The status of the replaceable battery is monitored. A volatile target value can be displayed below the actual value via the backlit two-line LC display. A direction display (indicator) is displayed if there is a deviation between the actual value and the target window (target value including Target Window parameter). The indicator direction indicates in which direction the sensor must be moved to reach the target window. In addition, the position status of two two-color LEDs (green and red) is displayed. Device malfunctions or inadmissible operating states are recorded in an error memory. Since both linear magnet sensors and rotary encoders are used with the AP20S, a clockwise direction of rotation must be equated with a positive travel path.

The buttons can be used to select various functions and to adapt the device parameters stored in a non-volatile memory to the application. The actual value can be queried via the interface, the target value can be changed and all device parameters can be adjusted.

1.4 Switching on the operating voltage

The AP20S will be initialized after switching on the supply voltage. A system and display test is executed during initialization, the LEDs are lighted consecutively and the parameters are loaded from the non-volatile memory into the RAM of the controller.
At first use, the default values are used during initialization. After the return of the external power supply or software reset (warm start), the AP20S works with the last saved parameters. Unless a fault has been detected, the AP20S starts normal operation.

2 Display and control keys

2.1 General

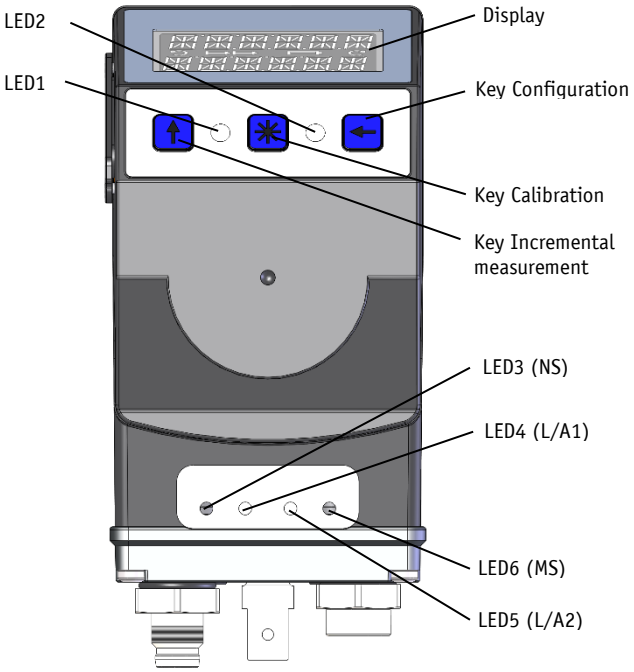

Fig. 1: Display and control elements

2.2 LCD display

NOTICE	The display range is limited to -199999 ... 999999. Values outside this range are displayed with "FULL".

The actual value is displayed in the first line and "----" in the second line. The target value can be declared valid by means of CW.9 = 1 and displayed in the second line. If necessary, a direction indicator (arrow) is also displayed.

The battery status is indicated by the battery symbol ▭. If battery voltage Target value acknowledgment mode critical value, the battery symbol on the display will flash. If the value falls below a minimum value or if the battery is missing, the symbol lights permanently.

With incremental measurement function activated, the incremental measurement symbol ⊢⊢ is shown.

This is signaled in red letters in the event of a fault.

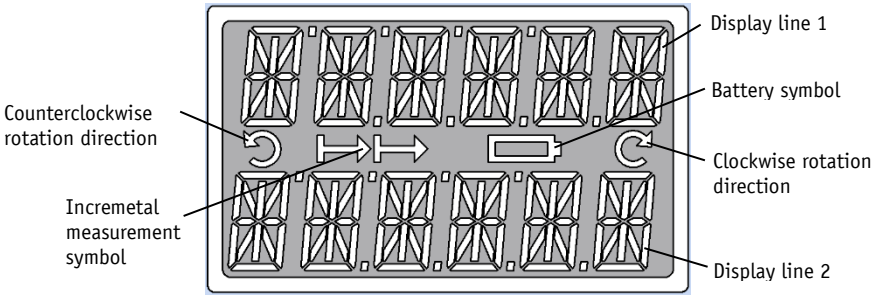

Fig. 2: Two-line 14 segment LCD display

2.2.1 Extended display range

Values up to -199999 can be displayed by means of the control word. If the relevant bit has been set and the value to be displayed is between -199999 and -999999, then the negative sign and the digit of the highest order will flash alternately. If the value range drops below -999999, "FULL" will be displayed.

2.3 LED display

2.3.1 Positioning status

NOTICE	A test sequence is executed on these LEDs during initialization.

When the target value is displayed, the LED1, LED2 inform about a deviation between the actual value and the target window. The function of positioning status LEDs can be configured.

2.3.1.1 Device status LED1, LED2

LED states valid at factory setting.

LED state	Description
off	No operating voltage or no valid target value.
green	Valid target value, actual value in the target window.
red	Valid target value, actual value outside target window.

In order for LED1 or LED2 to be controlled via the control word, this function of the LEDs must be activated by means of parameters.

2.3.2 Ethernet module status

NOTICE	A test sequence is executed on these LEDs during initialization.

LED3, LED4, LED5, and LED6 inform about the status of the Ethernet module. The functions of the Ethernet module LEDs are permanently defined and cannot be changed.

2.3.2.1 Network status LED3

LED state	Description
off	No error or no operating voltage.
green	Online (RUN)
green, flashing 1x	Online (STOP)
green, flashing 3x	DCP_Identify
red	Fatal event
red, flashing 1x	Station name error (station name not set)
red, flashing 2x	IP address error (IP address not set)
red, flashing 3x	Configuration error (expected configuration differs from actual configuration)

2.3.2.2 Link/Activity LED4, LED5

LED state	Description
off	no connection, no activity
green	Connection established, no activity
green, flickers	Connection established, activity

2.3.2.3 Module status LED6

LED state	Description
off	No error or no operating voltage
green	Normal operation
green, flashing 1x	Diagnosis event
red	Fatal event

2.4 Control keys

Pressing the Incremental button switches the increment function or a relative measurement on or off.

Pressing the Calibration button starts the calibration and acknowledges an existing fault. In the "Alphanumeric display" operating mode, the receipt of a set point is acknowledged by this action.

Pressing the Configuration button starts the parameterization.

See also Fig. 1.

3 Functional Description

3.1 Operating modes

The following position-dependent operating modes are differentiated: **Absolute position**, **Differential value**, **Modulo** and the position-independent operating mode **Alpha-numeric display**.

3.1.1 Position-bound operating modes

The measured absolute position value is displayed, calculated depending on the Resolution, Display Divisor, Decimal Places and Display Factor parameters. Via the interface, the actual value can be provided to an upstream control and a target value specified.

Absolute position:

Linear absolute actual values are displayed
Line 1: actual value; CW.9 = 0, 2. Line: "----" or CW.9 = 1, Line 2: target value

Calculation of the actual value:

$$\text{Actual value} = \frac{\text{Position value x calculation factor}}{\text{Display divisor}} \quad \text{Position value} = \text{internally measured value} + \text{calibration value} + \text{offset value}$$

Differential value display:

A linear absolute actual value and a differential value are displayed. The differential value is calculated as follows: Differential value = actual value – target value.
Line 1: actual value; CW.9 = 0, 2. Line: "----" or CW.9 = 1, Line 2: Differential value

The calculation of the differential value can be set via the parameter Difference Value Mode (see chapter 4.5.8).

Modulo display:

Actual values ranging from 0° to 360° are displayed.
Line 1: actual value; CW.9 = 0, 2. Line: "----" or CW.9 = 1, Line 2: target value

Using the parameter Decimal Places (see chapter 4.2.2) the resolution and the modulo point of the displayed values are set.

Decimal places	Display resolution	Value range
0	1°	0°…360°
1	1/10°	0.0°…360.0°
2	1/100°	0.00°…360.00°
3	1/1000°	0.000°…360.000°
4	1/10000°	0.0000°…360.0000°

Table 1: Modulo display

3.1.1.1 Target window

A target window is formed to be able to define a tolerance range.

Target window = Target Value ± Target Window

Example Position monitoring:
Target Window = 5
Target Value = 100

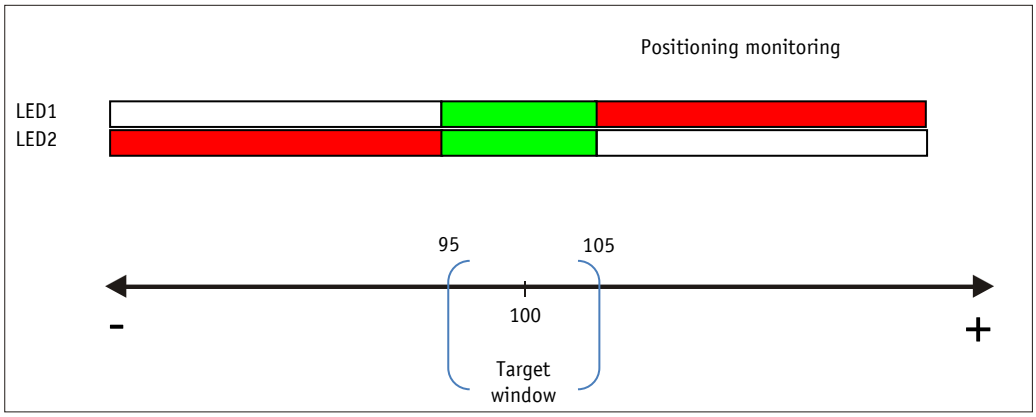

Fig. 3: Positioning monitoring with Target Window

An additional, extended target window and an associated visualization of the extended target window can be additionally parameterized (see chapter 4.2.7 or 4.3.4).

Example of position monitoring with additionally activated Target Window Extended parameter:
Target Window Extended = 15
Target Window Extended Visible = 1
Target Value = 100

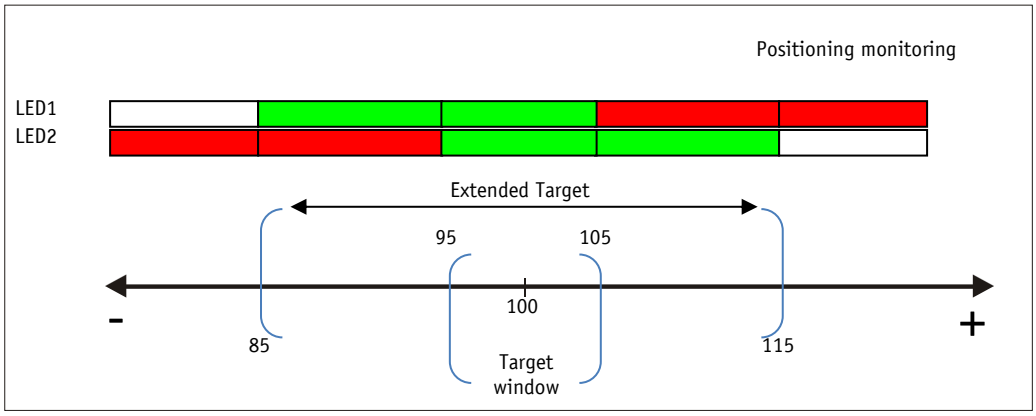

Fig. 4: Positioning monitoring with Target Window Extended

3.1.1.2 Directional arrows

To assist in positioning, direction arrows are displayed in the display as long as the current actual value is outside the valid target window. The arrow direction indicates in which direction the sensor position must be changed to reach the target window.

3.1.1.3 LED display

With factory setting, the LED glows green as long as the actual value is within the programmed window. When leaving target window, the LED glows red.The sensor position must be changed in the direction of the glowing LED in order to arrive at the target value. The red glowing LED1 (left): counter-clockwise (ccw) rotation required. Red glowing LED2 (right): clockwise (cw) rotation required.

With factory settings, the LED display (see Fig. 1) has the following meaning:

Operating state	LED	Meaning
There is no valid target value or no operating voltage.	Both LEDs inactive	No position monitoring active.
There is a valid target value.	Both LEDs green	The actual value is within the programmed target window.
	LED1 red	The actual value is outside the programmed target window. The sensor must be moved in negative counting direction in order to reach the target.
	LED2 red	The actual value is outside the programmed target window. The sensor must be moved in positive counting direction in order to reach the target.

Table 2: LED display

3.1.1.4 Loop positioning

NOTICE	Target window is also applied to the loop length.

NOTICE	The behavior of the clearance compensation is independent of the set counting direction of the display. The loop type must be changed to change the clearance compensation.

If the position indicator is operated on a spindle or an additional gear, the spindle or external gear backlash can be compensated by means of loop positioning. Therefore, movement towards the target value is always in the same direction. This direction of approach can be defined.

Example:

The direction, in which each setpoint position is to be moved to, is positive.

- Case1 ⇒ the new position is greater than actual value:
  Die Sollposition wird direkt im Uhrzeigersinn (CW) angefahren.
- Case 2 ⇒ the new position is smaller than actual value:
  The directional arrows of the position indicator indicate that the loop length is to be moved counterclockwise (CCW) beyond the target position. Them the target value is approached clockwise.

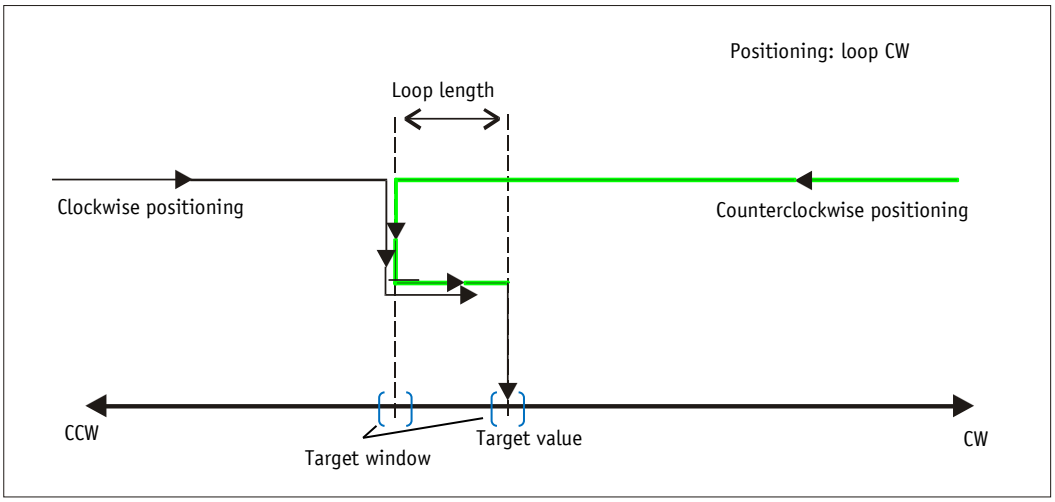

Fig. 5: Positioning Loop CW

3.1.2 Control word: Position-dependent operating modes

The control word consists of 16 bits and differs in function depending on the operating mode.

Control word															
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
MSB			High Byte					Low Byte							LSB

The designation of the individual bits of the control word as well as their meaning:

Bit	Meaning		Value = 0	Value = 1
0	Calibration execute		-	Trigger calibration (edge-controlled, positive)
1	reserved		ever 0	-
2	reserved		ever 0	-
3	Display range		Normal display area	Extended display area
4	reserved		ever 0	-
5	Error acknowledge		-	Acknowledge error
6	reserved		ever 0	-
7	reserved		ever 0	-
8	reserved		ever 0	-
9	Target value activation		-	Activate target value
10	reserved		ever 0	-
11	LED1 green	Release via LED parameters required	Deactivate LED	Activate LED
12	LED1 red		Deactivate LED	Activate LED
13	LED2 green		Deactivate LED	Activate LED
14	LED2 red		Deactivate LED	Activate LED
15	LED blinking		Deactivate LED	Activate LED

Table 3: Control word operating mode Abs, Diff, Modulo

3.1.3 Status word: Position-dependent operating modes

NOTICE	The response to a target write command contains a status word that has not yet been updated.

The Status Word shows the current status of the AP20S. It is composed of eight bits.

Status word															
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
MSB			High Byte					Low Byte							LSB

The designation of the individual bits of the control word as well as their meaning:

Bit	Meaning	Value= 0	Value= 1
0	Direction indication CW	Target value counterclockwise or in positive direction	Target value clockwise or in negative direction
1	Direction indication CCW	Target value clockwise or in negative direction	Target value counterclockwise or in positive direction
2	Calibration executed	No calibration is currently being carried out	A calibration is currently being carried out
3	Target window extended reached	Extended target window is not reached	Extended target window is reached
4	reserved	ever 0	-

Bit	Meaning	Value= 0	Value= 1
5	Target window reached	Target window is not reached	Target window is reached
6	Deviation	Deviation Actual value <= target value	Deviation Actual value > target value
7	General error	No error	There is an error
8	reserved	ever 0	-
9	Actual value = incremental measurement	Increment measurement is deactivated	Increment measurement is activated
10	Target value activation	Target value is not activated	Target value is activated
11	Battery state	Battery Charging state is OK	Battery Charging state is critical
12	Sensor error	There is no sensor error	There is a sensor error
13	Key Configuration ←	Button is not pressed	Button is pressed
14	Key Calibration ✱	Button is not pressed	Button is pressed
15	Key Incremental ↑	Button is not pressed	Button is pressed

Table 4: Status word operating mode Abs, Diff, Modulo

3.1.4 Alpha-numeric display operating mode

Two 6-digit target values can be displayed in this operating mode. With factory settings, the target values are acknowledged by pressing the ✱ key (see chapter 2.4 and parameter 4.5.16).

Alpha-numeric display:

Both lines are freely writable. The content of the display line can be transmitted via the Display Data parameter, and the content of the display line can be transmitted via the Target Value parameter. In this case, the bit for data identification must be set correctly in the respective control word. The data identifier is used to distinguish whether the data is interpreted and displayed as a number or as an alphanumeric character (ASCII) (see chapter 4.2.10, 4.2.12 and 4.5.2).

Alternatively, you can write directly in each display line using the Display String parameter in connection with the respective Display String1 or Display String2 (see chapter 4.5.2, 4.5.5 and 4.5.6)

LCD display:

If there is no valid target value, the 1st display line is displayed blank. "----" appears in the 2nd display line.
A valid target value is displayed flashing until its receipt is acknowledged. If neither target value has been acknowledged, both values are acknowledged jointly by pressing the ✱ key.

LED display:

Status LED1 and LED2:

With factory settings, the LED display (LED1, LED2) works according to the following table.

Operating state	State	Meaning
There is no valid target value.	Both LEDs off	
There is a valid target value.	LED1 red	Display data not acknowledged
	LED1 green	Display data acknowledged
	LED2 red	Target value not acknowledged
	LED2 green	Target value acknowledged

Table 5: Status LED display in the alpha-numeric display operating mode

3.1.5 Control word: Alpha-numeric display operating mode

In the control word, the relevant type (number or character string) and the validity of the target value is transmitted to the display. As an additional option, the target value can be acknowledged via the control word.

The control word is composed of 16 bits.

Control word															
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
MSB			High Byte					Low Byte							LSB

The designation of the individual bits of the control word as well as their meaning:

Bit	Meaning	Value = 0	Value = 1
0	reserved	ever 0	-
1	reserved	ever 0	-
2	Display data activation (display line 1)	-	Activate Display data
3	Display range	standard	extended
4	reserved	ever 0	-
5	Error acknowledge	-	Acknowledge error
6	Target value acknowledgment mode (display line 2)	Manually acknowledge target value	Acknowledge target value
7	Target value data type (display line 2)	Interpret target value as a number	Interpret target value as ASCII character
8	Display data type (display line 1)	Interpret display data as a number	Interpret display data as ASCII character
9	Target value activation (display line 2)	-	Activate target value
10	Display data acknowledgment mode	Manually acknowledge display data	Acknowledge display data

Bit	Meaning		Value = 0	Value = 1
11	LED1 green	Function controlled via parameters LED1, LED2	Deactivate LED	Activate LED
12	LED1 red		Deactivate LED	Activate LED
13	LED2 green		Deactivate LED	Activate LED
14	LED2 red		Deactivate LED	Activate LED
15	LED blinking		Deactivate LED	Activate LED

Table 6: Control word alpha-numeric display operating mode

3.1.6 Status word: Alpha-numeric display operating mode

NOTICE	The response to a target write command contains a status word that has not yet been updated.

Type, validity and acknowledgment status of the target values are fed back in the status word.

The status word is composed of 16 bits.

Status word															
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
MSB			High Byte					Low Byte							LSB

The designation of the individual bits of the control word as well as their meaning:

Bit	Meaning	Value = 0	Value = 1
0	reserved	ever 0	-
1	reserved	ever 0	-
2	Display data activation (display line 1)	Display data deactivated	Activate display data
3	Target value acknowledged (display line 2)	Target value not acknowledged	Target value acknowledged
4	reserved	ever 0	-
5	Display data acknowledged (display line 1)	Display data not acknowledged	Display data acknowledged
6	reserved	ever 0	-
7	General error	No error	An error exists
8	Display data format (display line 1)	Display data are interpreted as a number	Display data are interpreted as an ASCII character
9	Target value format (display line 2)	Target value is interpreted as a number	Target value is interpreted as an ASCII character
10	Target value activation (display line 2)	Target value is deactivated	Target value is activated
11	Battery state	Battery Charging state is OK	Battery Charging state is critical
12	Sensor error	There is no sensor error	There is a sensor error
13	Key Configuration ←	Button is not pressed	Button is pressed

Bit	Meaning	Value = 0	Value = 1
14	Key Calibration ✱	Button is not pressed	Button is pressed
15	Key Incremental ↑	Button is not pressed	Button is pressed

Table 7: Status word alpha-numeric display operating mode

3.2 Battery buffering

Without an external power supply, encoder changes are recorded with battery support. Depending on the duration of battery operation (including storage) and the frequency of adjustments without an external power supply, the battery life is approximately 8 years. Battery voltage is checked at intervals of approx. 10 min. If battery voltage drops below a specified value, the battery symbol ▭ will blink on the display. If the battery voltage continues to drop, ▭ will be displayed permanently. The battery should be replaced within approx. three months after the first appearance of the battery symbol. For battery replacement it is mandatory to follow the instructions of the installation instructions. Replacement can also take place at the SIKO distribution partners or in the SIKO main plant.

Behavior of the status word

The charge status of the battery is signified in the status word. In the case of a critical charging voltage, bit 11 is set, and in the case of an empty or non-existing battery, a fault is additionally signaled with bit 7.

3.3 Parameterization of the position indicator

The position indicator can be fully parameterized via the bus interface. All parameters can also be set manually with the help of the keyboard.

3.3.1 Manual parameterization

3.3.1.1 Starting parameterization

The time until menu release is displayed when the ← button is pressed. Parameterization starts if it is actuated for the duration of the enable time (see chapter 2.4 and 4.5.15).

3.3.1.2 Value input

Enter values via the ↑ key and the ← key. Confirm values entered by pressing the ✱ key.

← - decimal place selection key

↑ - value input key

3.3.1.3 Value selection

For some parameters you can select values from a list.

Direct value input is not possible there.

Pressing the ↑ key, the value can be selected from the list. By pressing the ✳ key, the selection is confirmed.

3.3.1.4 Overview of the operating menu

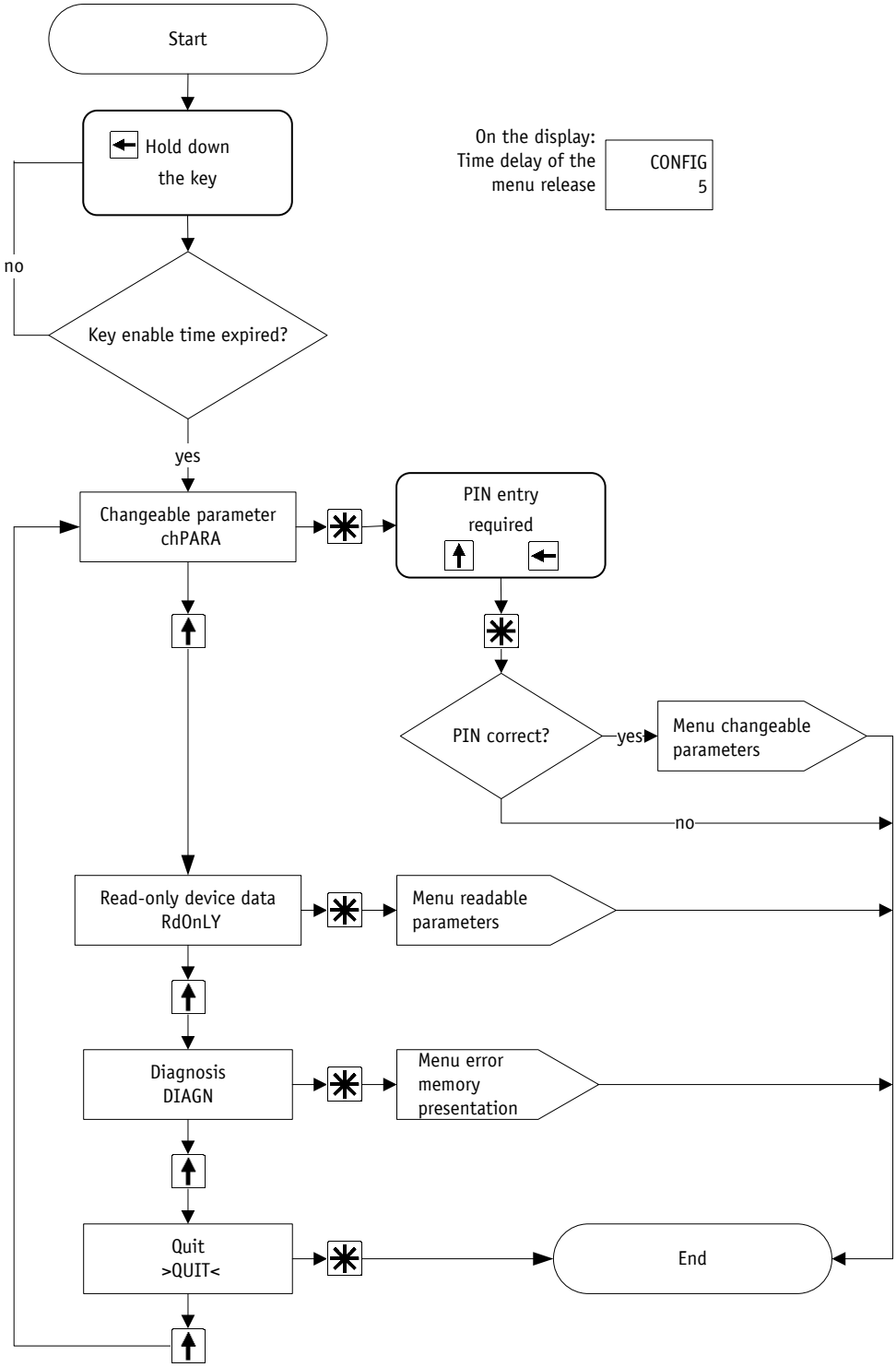

Fig. 6: Operating menu

All device parameters can be viewed and changed in the "Changeable parameters" ("chPARA") submenu (see chapter 3.3.1.5).
All fixed device data are displayed in the "Readable parameters" (Read Only = "RdOnLY") submenu (see chapter 3.7.1).
The "Diagnosis" ("DIAGN") submenu provides various diagnostic options (see chapter 3.7.2).

3.3.1.5 "Changeable parameters" menu

When choosing the "Changeable parameters" submenu, a PIN must be entered first. In the standard delivery condition, this is: "00000".
After confirming the correct PIN, you can choose among the following parameter menus.

Description	Display	Chapter
Quick Setup	QUICK SETUP	3.3.1.6
Sensor type	SENSOR	4.5.2
PROFINET	SETEPN	3.3.1.7
Positioning	POSI	3.3.1.8
Visualization	VISUAL	3.3.1.9
LED function	LEDS	3.3.1.10
Device options	OPTION	3.3.1.11
Menu end	<QUIT>	

Table 8: "Changeable parameters" menu structure

3.3.1.6 Quick Setup

The following parameters can be set in the QUICK SETUP menu:

Description	Display	Chapter
Display direction	DISPL	4.3.1
Sensor type	SENSOR	4.5.2
Start alignment travel	ADJUST YES No	3.4
Network configuration address	SET ID	Fig. 7
Network configuration	SET NW	Fig. 7
When "DEVICE" is selected		
Network IP Configuration	SET IP	5.1.1
- IP-Address 1,2 Byte	IP 12	
- IP-Address 3,4 Byte	IP 34	
- Subnet mask 1,2 Byte	SNM 12	
- Subnet mask 1,2 Byte	SNM 34	
- Gateway 1,2 Byte	GATW12	
- Gateway 3,4 Byte	GATW34	
Resolution	RESOL	4.2.1
Decimal places	DEC PL	4.2.2
Counting direction	CntDIR	4.2.3
Target window	TW	4.2.6
Restart	RESET YES No	

Description	Display	Chapter
Menu end	<QUIT>	

Table 9: "QUICK SETUP" menu

3.3.1.7 PROFINET

The following parameters can be set in the "Interface parameter" menu:

Description	Display	Chapter
Network configuration address	SET ID	Fig. 7
Network configuration	SET NW	Fig. 7
When "DEVICE" is selected		
Network IP Configuration	SET IP	5.1.1
- IP-Address 1,2 Byte	IP 12	
- IP-Address 3,4 Byte	IP 34	
- Subnet mask 1,2 Byte	SNM 12	
- Subnet mask 3,4 Byte	SNM 34	
- Gateway 1,2 Byte	GATW12	
- Gateway 3,4 Byte	GATW34	
Restart selection	RESET YES No	
Menu end	<QUIT>	

Table 10: "PROFINET" menu

3.3.1.8 Positioning

The following parameters can be set in the "Positioning" menu:

Description	Display	Chapter
Resolution	RESOL	4.2.1
Decimal places	DEC PL	4.2.2
Display divisor	DISDIV	4.5.10
Counting direction	CntDIR	4.2.3
Enter calibration value	CALVAL	4.2.4
Calibrate selection	CALVAL YES No	
Application Offset	OFFSET	4.2.5
Target window	TW	4.2.6
Extended target window	TWX	4.2.7
Loop positioning	LOOP	4.2.8
Loop length	LOOP L	4.2.9

Description	Display	Chapter
Menu end	<QUIT>	

Table 11: "Positioning" menu

3.3.1.9 Visualization

The following parameters can be set in the "Visualization" menu:

Description	Display	Chapter
Display orientation	DISPL	4.3.1
Visualization of extended target window	TWXVIS	4.3.4
Adjustment direction indicator	INDICA	4.3.2
Display in the 2nd row	DLINE2	4.3.3
White display backlight	BL WT	4.3.5
Red display backlight	BL RD	4.3.6
Display backlight blinking	BL FL	4.3.7
Menu end	<QUIT>	

Table 12: "Visualization" menu

3.3.1.10 LED function

The following parameters can be set in the "LED function" menu:

Description	Display	Chapter
LED1 green	LED1GN	4.4.1
LED1 red	LED1RD	4.4.2
LED2 green	LED2GN	4.4.3
LED2 red	LED2RD	4.4.4
LED blinking	LED FL	4.4.5
Menu end	<QUIT>	

Table 13: LED function" menu

3.3.1.11 Device options

The following parameters can be set in the "Additional device options" menu:

Description	Display	Chapter
Restart Selection	RESET YES No	
Key enable time / parameterization delay	K TIME	4.5.12
Sensor type	SENSOR	4.5.2

Description	Display	Chapter
Start alignment travel selection	ADJUST YES No	3.4
Calibration enable	K CAL	4.5.14
Incremental measurement enable	K INC	4.5.15
Type of diffenence calculation	DIFFMD	4.5.8
Operating mode	OPMoDE	4.5.1
Display factor	D FACT	4.5.9
Application of the display divisor	DDIVMD	4.5.11
Acknowledgment mode	K ACKN	4.5.16
Mapping channel assignment	GEMAPA	4.5.19
System configuration of the interface module	SYSCoN	4.5.20
Change the PIN	PIN	4.5.17
Load the factory setting	LOAD P	3.7.3
Input mask for command codes	CODE	4.5.18
Menu end	<QUIT>	

Table 14: "Additional device options" menu

3.3.2 Parameterization via interface

The position indicator can be completely parameterized in the interface (see chapter 5).

3.4 Sensor

NOTICE	Alignment travel is required if a new sensor is connected (see chapter 3.5).

Mounting of the sensors as well as installation of the sensor cable is explained in the documentation pertaining to the sensor MS500H or GS04. With 24 V supply voltage operation the display controls the connected sensor. If no sensor is connected or if the sensor is lifted from the tape (MS500H), an error will be detected and the position value displayed red with flashing "Error". This status persists even with power supply failure. The error must be corrected after checking the sensor connection or sensor position with calibration (see chapter 2.4 and chapter 3.6). If both battery supply and power supply fail simultaneously (e. g. during a battery change), the absolute position value can get lost. For making the measuring system work again, calibration is required (see also chapter 3.8 and 3.6).

3.5 Alignment travel

The AP20S is fully functional as delivered. To adjust the display to the connected sensor and to achieve optimum measuring accuracy, alignment travel must be carried out whenever a new/different sensor is connected to the AP20S. For calibration, the sensor must have been mounted correctly (see documentation MS500H or GS04).

1. By entering CODE 000100, AP20S is set to the alignment mode (see chapter 3.3.1).
   Display: 1st line "ADJUST"
   2nd line "100" this value may vary by ±1.
2. When connecting sensor MS500H, it must be moved by a few millimeters in the direction of the cable outlet (speed <1 cm/s).
   When connecting sensor GS04, the shaft must be rotated clockwise by a few millimeters (speed <<1 U/min).
   In the lower line, the value will change in positive direction up to "103".
3. The alignment process will be completed when this value is finally exceeded. AP20S has returned to normal operation and shows the corresponding display. If values above "103" are displayed during alignment, then travel speed must be slowed down during alignment.
4. It is not unusual that the position value cannot be displayed immediately after alignment travel and "FULL" is displayed instead of the value. The display should be calibrated in this case (see chapter 3.6).

3.6 Calibration

Two steps are required for executing calibration:

1. Write calibration value (see parameter Calibration Value)
2. Execute calibration (reset) (via control keys see chapter 2.4 or control word Bit 0 = 1 see chapter 3.1.2)

Since the measuring system is an absolute system, calibration is necessary only once with commissioning. With calibration, the calibration value is adopted for calculation of the actual value. In the case of calibration (time), the following applies:

Actual value = 0 + calibration value + offset value

Calibration value (see chapter 4.2.4)

Offset value (see chapter 4.2.5)

3.7 Additional functions

3.7.1 Device data

The following values can be read in the "Read Only" menu:

Description	Display	Chapter
Battery voltage	B Volt	4.6.1
Operating voltage	OPVolt	4.6.2
Device temperature	TEMP	
Display of the currently used calibration value	CALACT	
Firmware version number of application	SW APP	
Firmware version number of EPN module	SW RTE	
Serial number	SN DEV	
Production date alternating between year and day/month	P DATE	

Description	Display	Chapter
EPN parameter	EPN INFO	
MAC address alternating between byte 1,2 and byte 3,4	MAC HI LO	
IP address alternating between byte 1,2 and byte 3,4	IP 12 34	
Subnet address alternating byte 1,2 and byte 3,4	SNM 12 34	
Gateway address alternating between byte 1,2 and byte 3,4	GATW12 34	

Table 15: "Device data" menu

3.7.2 Diagnosis

The AP20S features various diagnostic options, which can be selected from the "Diagnosis" submenu. The following diagnostic options are differentiated:

Description	Display	Chapter
Reading the error memories	Error	3.7.2.1
Presentation	PRSnt	3.7.2.2

Table 16: "Diagnosis" menu

3.7.2.1 Reading the error memories

The error history can be output at this point.

The list "AP20S" contains faults detected by the device such as "Battery undervoltage" or "Timeout".
With errors occurring, the error number and overall quantity are output on the upper line. The error type appears in the bottom line. The error number 1 contains the oldest error. The most recent error is output with the highest error number. "noErr" appears if no errors have been detected so far.

The error memory of the AP20S can be deleted via the interface with "System command" with data content 8 (see chapter 4.5.22).

3.7.2.2 Presentation

In presentation mode, a fixed target value (850) is set and validated. With it, the device function can be presented without having to specify a target value via an interface. In presentation mode, changes to parameters are not permanently changed in the device memory. Restarting the device will exit presentation mode and reset the device to the last valid configuration.

3.7.3 Restore factory settings

There are various options for restoring the factory settings of the device:

Access	Coding		Factory settings are restored
Manual	CODE (chapter 4.5.18)	11100	all parameters
		11102	all except bus parameters
		11105	only bus parameters
	Load Default	All	all parameters
		StAnd	all except bus parameters (standard)
		NETWRK	only bus parameters
Interface (Parameter System Command see chapter 4.5.22)	FFh	1	all parameters
		2	all except bus parameters
		3	only bus parameters

Table 17: Access to factory settings

3.8 Warnings / Errors

3.8.1 Warnings

Warnings do not influence the acquisition of the absolute actual value.
Warnings are deleted after removing the cause.

Possible warnings:

- Battery voltage for absolute position detection is below limit ⇒ immediately exchange battery!
  This warning is displayed with a blinking battery symbol ▭. Warning messages are output via the interface via the status word.

Display	Bit assignment in the status word	Error
▭ flashing	Bit 11	Low battery voltage (critical) Actual value is still valid!

Table 18: Warnings

3.8.2 Errors

NOTICE	Calibration may also be required Depending on the error type.

Error states are signaled via display (written in red or battery symbol) and interface.
To return to normal operation, the cause must be removed. Error signaling (display flashes red) can then be acknowledged or deleted with the ✳ button or via the interface.

If calibration is required, this is indicated in the display as "CALIB REQUEST". Independent of acknowledgment of the error status.

Display	Error code		Bit assignment in the status word	Error
	EPN-Interface	Web server		
permanent	0x0006h	6	Bit 11 & Bit 7	Battery undervoltage (dead)
noMAGn	0x000Fh	15	Bit 12 & Bit 7	Tape-sensor gap exceeded
noSENS	0x001Ah	26	Bit 12 & Bit 7	No sensor connected
SPEED	0x0019h	25	Bit 12 & Bit 7	Travel speed exceeded
SEnSIC	0x0020h	26	Bit 7	Sensor chip error
TOCYcL	0x0081h	129	Bit 7	Timeout EPN interface
M WDER	0x0014h	20	Bit 7	Ethernet module "Watchdog" error
M ERRO	0x0015h	21	Bit 7	Error in Ethernet module runtime
M EXCE	0x00FEh	254	Bit 7	Error in the Ethernet module in the "Exception" state
None	0x0013h	19	Bit 7	EEPROM read/write error

Table 19: Error messages

Display	Error	Possible effect	Corrective actions
permanent	Battery empty	Actual value not reliable	Battery change + calibration travel
noMAGn	Magnet distance too large	Measurement error or no measurement	Setting the sensor distance + calibration travel
noSENS	Sensor connection interrupted	Measurement error or no measurement	Check sensor connection + calibration travel
SPEED	Permissible travel speed exceeded (see installation instruction). Error may also occur during alignment travel.	Actual value not reliable	Traversing speed + calibration travel
SEnSIC	Communication sensor chip defective	Actual value not reliable	Internal error
TOCYcL	Timeout in acyclic data exchange	Communication error	Check cycle time of the controller
M WDER	Ethernet-Module Watchdog	Communication error	Internal error
M ERRO	Ethernet module in the ERROR state during an active travel order	Communication error	Internal error
M EXCE	Ethernet module in the "Exception" state	Communication error	Internal error
			The behavior of the position display when this fault occurs can be determined with this parameter System Configuration, bit 6 (see chapter 4.5.20).

Display	Error	Possible effect	Corrective actions
None	EEPROM read/write error	Incorrect parameterization at restart	Contact support

Table 20: Corrective actions

A list of errors that occurred can be read in the Diagnosis/Error memory operating menu (see chapter 3.7.2.1). This error memory can be deleted via the EPN interface with the system command FFh with data content.

4 Parameters

Parameters are classified. The classes E, N, S, V and PD can be separately reset to factory settings if necessary (see chapter 3.7.3).

Parameter classes	Character
Error memory	E
Network parameters	N
Standard parameters	S
Visualization parameters	V
Process data	PD

Chapter	starting with page
Network configuration	73
Positioning	31
Visualization	40
LEDs	44
Options	47
Device information	61
Error memory	67

4.1 Parameter overview

Name	Description	see page
0001h: Control word	Control word	37
0002h: Display data	Display content in display mode	47
0003h: Target value	Target value	38
0004h: Status word	Status word	38
0005h: Actual value	Actual value	39
0007h: Generic mapping channel	Selectable data channel	66
0008h: Error status	Error status	72
000Ah: Module parameters	Internal parameter of the network module	60
000Ch: Generic mapping parameter	Data channel selection parameter	57

Name	Description	see page
0012h: PIN change	Menu lock code	57
0013h: Key enable time	Time period, during which the button must be pressed to start parameterization.	54
0014h: Key calibration	Key to trigger calibration	56
0015h: Key incremental	Key to trigger increment	56
0016h: Key configuration	Key to trigger configuration	55
0018h: Key acknowledgment mode	Key to trigger acknowledgment	56
0019h: Decimal places	Number of decimal places	32
001Ah: Display divisor	Display divisor ADI	53
001Bh: Direction indicators	Display of the direction indicators	40
001Ch: Display orientation	Display orientation	40
001Dh: Resolution	Resolution	31
001Eh: Counting direction	Counting direction	32
002Dh: Offset application	The offset value is added to the position value in the encoder.	34
002Eh: Calibration value	The calibration value is set during calibration.	34
0030h: Loop type	Direction in which the target value is approached.	36
0031h: Loop length	Loop length (clearance compensation)	36
0032h: Target window	If the actual value lies within the target window, the target value is reached.	35
0033h: Target window extended	Extended target window for better positioning at high travel speed.	35
0034h: Target window extended visualization	Visualization of extended target window	41
0037h: Operating mode	Operating mode	47
0038h: Display factor	Display factor	51
0039h: Display string mode	Display mode operation	49
003Ah: Display string1	Data content line 1 with active display string mode	49
003Bh: Display string2	Data content line 2 with active display string mode	50
003Fh: Displayed value 2nd line	Controls the display of the 2nd line of the display	41
0042h: Display divisor mode	Application of the display divisor ADI	53
0043h: Difference value mode	Formation of the differential value	51
0044h: Active LEDs flashing	Flashing of all LEDs	46
0045h: LED1 green mode	LED1 green mode	44
0046h: LED1 red mode	LED1 red mode	44
0047h: LED2 green mode	LED2 green mode	44
0048h: LED2 red mode	LED2 red mode	46
0049h: Active LCD backlight flashing	Flashing of the LCD backlight	43

Name	Description	see page
004Ah: Active LCD backlight white	LCD backlight white	42
004Bh: Active LCD backlight red	LCD backlight red	43
0060d: Sensor Type	Sensor type (MS500H, GS08)	47
0061h: Device identification	Device type number	66
0062h: Software version	Software version of the device	63
0063h: Serial number	Serial number	64
0064h: Production date	Production date	65
0080h: Error count	Error counter	67
0081h: Error 1	Error memory 1	67
0082h: Error 2	Error memory 2	67
0083h: Error 3	Error memory 3	68
0084h: Error 4	Error memory 4	68
0085h: Error 5	Error memory 5	69
0086h: Error 6	Error memory 6	69
0087h: Error 7	Error memory 7	70
0088h: Error 8	Error memory 8	70
0089h: Error 9	Error memory 9	71
008Ah: Error 10	Error memory 10	72
00C1h: Speed value	Traversing speed monitoring	39
00C3h: Difference value	Difference value between actual value and target value. Depending on the mode (Difference Value Mode)	50
00C4h: Battery voltage	Battery voltage	61
00C5h: Operating voltage	Operating voltage	62
00E0h: Message control timeout	Network communication monitoring time	
00FEh: System configuration	Network module configuration	59
00FFh: System command	System command	59

Table 21: Parameter description

4.2 Positioning

4.2.1 Resolution

When the hollow shaft sensor is used, this parameter determines the number of measurement steps per revolution (display/revolution = APU). When the MS500H magnetic sensor is used, the resolution is in unit nm (nanometer).

For example, the setting 10000 at MS500H corresponds to a resolution of 1/100 mm (1 measuring step = 10 µm or 10000 nm).

General characteristics

EEPROM	yes
Class	S
Unit	-

PROFINET

Data type	Unsigned32
Access	Get/Set
Instance	0029d / 1Dh
Web server	29

Display

Menu	RESOL (chPARA \ POSI \ RESOL)

Data type Unsigned32

Value range	1 … 2114064575
Default MS500H	10000 (default), but the menu shows the value in µm, i.e., the three last digits are omitted at entry.
Default GS04	720 (default)

4.2.2 Decimal Places

General characteristics

EEPROM	yes
Class	V
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0025d / 19h
Web server	25

Display

Menu	DEC PL (chPARA \ POSI \ DEC PL)

Data type Unsigned8

Value range	0 … 4
Default	0 (default)

Parameter selection

Value	Display	Description
0	0	0
1	01	0.1
2	002	0.02

Value	Display	Description
3	0003	0.003
4	00004	0.0004

4.2.3 Counting Direction

General characteristics

EEPROM	yes
Class	S
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0030d / 1Eh
Web server	30

Display

Menu	CntDIR (chPARA \ POSI \ CntDIR)

Data type Unsigned8

Value range	0 … 1
Default	0 (default)

Parameter selection GS04

Value	Display	Description
0	CW	clockwise
1	CCW	counter-clockwise

CW counting direction: ascending position values with clockwise shaft rotation (CW, view on the display).

CCW counting direction: ascending position values with counter-clockwise shaft rotation (CCW, view on the display).

Parameter selection MS500H

Value	Display	Description
0	POS	in positive direction of travel
1	NEG	in negative direction of travel

POS counting direction: ascending position values with corresponding change of the sensor position in the positive direction.

NEG counting direction: descending position values with a corresponding change in the sensor position in the positive direction.

The positive sensor orientation depends on the mounting type of the sensor. Observe the corresponding installation instructions of the sensor in this regard.

4.2.4 Calibration Value

The current calibration value is always displayed in the ReadOnly menu (see chapter 3.7.1); it is always replaced with the parameter value only after an executed calibration.
To perform a calibration, the system command "Calibration" must be executed (see chapter 3.6).

General characteristics

EEPROM	yes
Class	S
Unit	-

PROFINET

Data type	Integer32
Access	Get/Set
Instance	0046d / 2Eh
Web server	46

Display

Menu	CALVAL (chPARA \ POSI \ CALVAL)

Data type Integer32

Value range	-999999 ... 999999
Default	0 (default)

4.2.5 Offset Application

This parameter sets the offset value.

With the offset, it is possible to move the scaled value range. The offset value is added to the position value in the encoder. Both positive and negative values are permitted. Position value = measurement value + calibration value.

General characteristics

EEPROM	yes
Class	S
Unit	-

PROFINET

Data type	Integer16
Access	Get/Set
Instance	0045d / 2Dh
Web server	45

Display

Menu	OFFSET (chPARA \ POSI \ OFFSET)

Data type Integer16

Value range	-29999 ... 29999
Default	0 (default)

4.2.6 Target Window

If the actual value lies within the target window, the target value is reached.

General characteristics

EEPROM	yes
Class	S
Unit	User units

PROFINET

Data type	Unsigned16
Access	Get/Set
Instance	0050d / 32h
Web server	50

Display

Menu	TW (chPARA \ POSI \ TW)

Data type Unsigned16

Value range	0 ... 9999
Default	5 (default)

4.2.7 Target Window Extended

Extended target window for better positioning at high travel speed.

General characteristics

EEPROM	yes
Class	S
Unit	User units

PROFINET

Data type	Unsigned16
Access	Get/Set
Instance	0051d / 33h
Web server	51

Display

Menu	TWX (chPARA \ POSI \ TWX)

Data type Unsigned16

Value range	0 … 9999
Default	0 (default)

4.2.8 Loop Type

This parameter specifies the positioning type, the loop type. This selects the direction in which the target value is to be approached.

General characteristics

EEPROM	yes
Class	S
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0048d / 30h
Web server	48

Display

Menu	LOOP (chPARA \ POSI \ LOOP)

Data type Unsigned8

Value range	0 … 2
Default	0 (default)

Parameter selection GS04

Value	Display	Description
0	DIR	direct, no loop
1	CW	clockwise
2	CCW	counter-clockwise

Parameter selection MS500H

Value	Display	Description
0	DIR	direct, no loop
1	POS	Positive travel loop
2	NEG	Negative travel loop

The positive sensor orientation depends on the mounting type of the sensor. Observe the corresponding installation instructions of the sensor in this regard.

4.2.9 Loop Length

General characteristics

EEPROM	yes
Class	S
Unit	User units

PROFINET

Data type	Unsigned16
Access	Get/Set
Instance	0049d / 31h
Web server	49

Display

Menu	LOOP L (chPARA \ POSI \ LOOP L)

Data type Unsigned16

Value range	0 … 9999
Default	0 (default)

4.2.10 Control Word

General characteristics

EEPROM	no
Class	PD
Unit	-

PROFINET

Data type	Unsigned16
Access	Get/Set
Instance	0001d / 01h
Web server	1

Display

Menu	

Data type Unsigned16

Value range	-
Default	no default

4.2.11 Status Word

General characteristics

EEPROM	no
Class	PD
Unit	-

PROFINET

Data type	Unsigned16
Access	Get
Instance	0004d / 04h
Web server	4

Display

Menu	

Data type Unsigned16

Value range	0 … 65535
Default	0 (default)

4.2.12 Target Value

General characteristics

EEPROM	no
Class	PDO
Unit	-

PROFINET

Data type	Integer32
Access	Get/Set
Instance	0003d / 03h
Web server	3

Display

Menu	

Data type Integer32

Value range	-2147483648 … 2147483647
Default	0 (default)

4.2.13 Actual Value

General characteristics

EEPROM	no
Class	PD
Unit	-

PROFINET

Data type	Integer32
Access	Get
Instance	0005d / 05h
Web server	5

Display

Menu	

Data type Integer32

Value range	-5242880 … 5242880
Default	0 (default)

4.2.14 Speed Value

Display of traverse or rotation speed directly or as a generic mapping parameter (see chapter 4.5.19).

General characteristics

EEPROM	no
Class	-
Unit	U/Min or Resolution/Min.

PROFINET

Data type	Integer32
Access	Get
Instance	0193d / C1h
Web server	193

Display

Menu	

Data type Integer32

Value range	-503316 … 503316
Default	0 (default)

4.3 Visualization

4.3.1 Display Orientation

General characteristics

EEPROM	yes
Class	V
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0028d / 1Ch
Web server	28

Display

Menu	DISPL (chPARA \ VISUAL \ DISPL)

Data type Unsigned8

Value range	0 … 1
Default	0 (default)

Parameter selection

Value	Display	Description
0	0	0° not rotated
1	180	180° rotated

4.3.2 Direction Indicators

Display of the direction indicators (CW, CCW).

General characteristics

EEPROM	yes
Class	V
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0027d / 1Bh
Web server	27

Display

Menu	INDICA (chPARA \ VISUAL \ INDICA)

Data type Unsigned8

Value range	0 … 2
Default	0 (default)

Parameter selection

Value	Display	Description
0	ON	On
1	INV	Inverted
2	OFF	Off

4.3.3 Displayed Value 2nd Line

General characteristics

EEPROM	yes
Class	V
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0063d / 3Fh
Web server	63

Display

Menu	DLINE2 (chPARA \ VISUAL \ DLINE2)

Data type Unsigned8

Value range	0 … 1
Default	0 (default)

Parameter selection

Value	Display	Description
0	POSVAL	Target value or difference value
1	OFF	deactivated

4.3.4 Target Window Extended Visualization

General characteristics

EEPROM	yes
Class	S
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0052d / 34h
Web server	52

Display

Menu	TWXVIS (chPARA \ VISUAL \ TWXVIS)

Data type Unsigned8

Value range	0 … 1
Default	0 (default)

Parameter selection

Value	Display	Description
0	OFF	Off
1	ON	On

4.3.5 Active Backlight White

General characteristics

EEPROM	Yes
Class	V
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0074d / 29h
Web server	74

Display

Menu	BL WT (chPARA \ VISUAL \ BL WT)

Data type Unsigned8

Value range	0 … 1
Default	1 (default)

Parameter selection

Value	Display	Description
0	OFF	Off
1	ON	On

4.3.6 Active Backlight Red

General characteristics

EEPROM	yes
Class	V
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0075 / 4Bh
Web server	75

Display

Menu	BL RD (chPARA \ VISUAL \ BL RD)

Data type Unsigned8

Value range	0 … 1
Default	1 (default)

Parameter selection

Value	Display	Description
0	OFF	Off
1	ON	On

4.3.7 Active Backlight Flashing

General characteristics

EEPROM	yes
Class	V
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0073d / 49h
Web server	49

Display

Menu	BL FL (chPARA \ VISUAL \ BL FL)

Data type Unsigned8

Value range	0 … 1
Default	0 (default)

Parameter selection

Value	Display	Description
0	OFF	Off
1	ON	On

4.4 LEDs

4.4.1 LED1 Green Mode

General characteristics

EEPROM	yes
Class	V
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0069d / 45h
Web server	69

Display

Menu	LED1GN (chPARA \ LEDS \ LED1GN)

Data type Unsigned8

Value range	0 … 1
Default	1 (default)

Parameter selection

Value	Display	Description
0	CRWORD	Control word
1	POS	Position

4.4.2 LED1 Red Mode

General characteristics

EEPROM	yes
Class	V
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0070d / 46h
Web server	46

Display

Menu	LED1RD (chPARA \ LEDS \ LED1RD)

Data type Unsigned8

Value range	0 … 1
Default	1 (default)

Parameter selection

Value	Display	Description
0	CRWORD	Control word
1	POS	Position

4.4.3 LED2 Green Mode

General characteristics

EEPROM	yes
Class	V
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0071d / 47h
Web server	71

Display

Menu	LED2GN (chPARA \ LEDS \ LED2GN)

Data type Unsigned8

Value range	0 … 1
Default	1 (default)

Parameter selection

Value	Display	Description
0	CRWORD	Control word
1	POS	Position

4.4.4 LED2 Red Mode

General characteristics

EEPROM	yes
Class	V
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0072d / 48h
Web server	48

Display

Menu	LED2RD (chPARA \ LEDS \ LED2RD)

Data type Unsigned8

Value range	0 … 1
Default	1 (default)

Parameter selection

Value	Display	Description
0	CRWORD	Control word
1	POS	Position

4.4.5 Active LED Flashing

General characteristics

EEPROM	yes
Class	V
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0073d / 49h
Web server	73

Display

Menu	LED FL (chPARA \ LEDS \ LED FL)

Data type Unsigned8

Value range	0 … 1
Default	0 (default)

Parameter selection

Value	Display	Description
0	OFF	No flashing, LEDs light when active
1	ON	LEDs flash when active

4.5 Options

4.5.1 Operating Mode

General characteristics

EEPROM	yes
Class	S
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0055d / 37h
Web server	55

Display

Menu	OPMODE (chPARA \ OPTION \ OPMODE)

Data type Unsigned8

Value range	0 … 3
Default	0 (default)

Parameter selection

Value	Display	Description
0	ABSPOS	Absolute position
1	DIFF	Difference value
2	MODULO	Modulo (360°angle display)
3	DISPL	Alpha-numeric display

4.5.2 Sensor Type

General characteristics

EEPROM	no
Class	E
Unit	-

PROFINET

Data type	USINT
Access	Get/Set
Instance	0060d / 3Ch
Web server	60

Display

Menu	OPMODE (chPARA \ OPTION \ SENSOR)

Data type USINT

Value range	0 … 1
Default	0 (default)

Parameter selection

Value	Display	Description
0	MS500H	Magnetic sensor
1	GS04	Hollow shaft sensor

4.5.3 Display Data

If the target value is used for displaying (Display String Mode = 0), the data format can be selected between decimal or ASCII using the control word Bit8 Display data type and Bit9 Target value type.

General characteristics

EEPROM	no
Class	PD
Unit	-

PROFINET

Data type	Integer32
Access	Get/Set
Instance	0002d / 02h
Web server	2

Display

Menu	

Data type Integer32

Value range	-2^{31} … $2^{31}-1$
Default	0 (default)

4.5.4 Display String Mode

In the **alphanumeric display** mode, this parameter selects the data source for the display. The Display String Mode = 1 is set to display Display String1 and Display String2. This is only possible when the data type ASCII is active; for this purpose, Bit7 = 1 or Bit8 = 1 must be set in the control word. As a result, it is possible to display 6 ASCII characters per line. Otherwise, the Target Value process data and Display Data are displayed.

General characteristics

EEPROM	yes
Class	V
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0057d / 39h
Web server	57

Display

Menu	

Data type Unsigned8

Value range	0 … 1
Default	0 (default)

Parameter selection

Value	Description
0	Target Value process data and Display Data are used as display value.
1	Display String1 and Display String2 are shown on the display.

4.5.5 Display String1

Data contents Line 1 with active display string mode.

General characteristics

EEPROM	no
Class	V
Unit	-

PROFINET

Data type	Unsigned32
Access	Get/Set
Instance	0058d / 3Ah
Web server	58

Display

Menu	

Data type Unsigned32

Value range	0 … 4294967295
Default	0 (default)

4.5.6 Display String2

Data content line 2 with active display string mode.

General characteristics

EEPROM	no
Class	V
Unit	-

PROFINET

Data type	Unsigned32
Access	Get/Set
Instance	0059d / 3Bh
Web server	59

Display

Menu	

Data type Unsigned32

Value range	0 … 4294967295
Default	0 (default)

4.5.7 Difference Value

The difference value can be read with this parameter. The formation of the difference value is set with the Difference Value Mode parameter.

General characteristics

EEPROM	no
Class	-
Unit	-

PROFINET

Data type	Integer32
Access	Get
Instance	0195d / C3h
Web server	195

Display

Menu	

Data type Integer32

Value range	-5242880 ... 5242880
Default	0 (default)

4.5.8 Difference Value Mode

General characteristics

EEPROM	yes
Class	V
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0067d / 43h
Web server	67

Display

Menu	DIFFMD (chPARA \ VISUAL \ DIFFMD)

Data type Unsigned8

Value range	0 ... 1
Default	0 (default)

Parameter selection

Value	Display	Description
0	POS-TA	DIFF = Actual - Target
1	TA-POS	DIFF = Target - Actual

4.5.9 Display Factor

If a display factor> 0 is set, all values on the display are indicated in inch.
It should be noted that the transmission values from and to the interface are present in the metric system (depending on resolution and ADI). The control delivers target, calibration and offset values as well as loop length and target window metrically as well. Device-internal position monitoring is metrical. Therefore, the superordinate control can only function in the metric system. The values for position, target value and the differential value if applicable are calculated by means of the following formula (for position value):

$$\text{Display value} = \text{position value} \times \text{calculation factor}$$

$$\text{Calculation factor} = \frac{1}{0.254} \times 10^{4-\text{Display factor}}$$

9 different calculation factors can be set (see Table 22). The number of decimal places is selected via parameter Decimal Places.

Display factor	Calculation factor	Meaning	Examples of indication (Resolution = 400) Position after 1 revolution = 400
0	1	Metric indication after APU and ADI	400
1	$\frac{10^3}{0.254} = \frac{1000}{0.254}$	Imperial indication (inch)	1574803
2	$\frac{10^2}{0.254} = \frac{100}{0.254}$		157480
3	$\frac{10^1}{0.254} = \frac{10}{0.254}$		15748
4	$\frac{10^0}{0.254} = \frac{1}{0.254}$		1575
5	$\frac{10^{-1}}{0.254} = \frac{0.1}{0.254}$		158
6	$\frac{10^{-2}}{0.254} = \frac{0.01}{0.254}$		16
7	$\frac{10^{-3}}{0.254} = \frac{0.001}{0.254}$		2
8	$\frac{10^{-4}}{0.254} = \frac{0.0001}{0.254}$		0

Table 22: Value table of display factor

General characteristics

EEPROM	yes
Class	S
Unit	User units

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0056d / 38h
Web server	56

Display

Menu	D FACT (chPARA \ OPTION \ D FACT)

Data type Unsigned8

Value range	0 … 8
Default	0 (default)

4.5.10 Display Divisor

General characteristics

EEPROM	yes
Class	V
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0026d / 1Ah
Web server	26

Display

Menu	DISDIV (chPARA \ POSI \ DISDIV)

Data type Unsigned8

Value range	0 … 3
Default	0 (default)

Parameter selection

Value	Display	Description
0	1	1
1	10	10
2	100	100
3	1000	1000

Examples:
(Application of the Display Divisor see chapter 4.3.4)

Position value ascertained	DISDIV (12h)	DISDIVMOD-application (25h)	Display	Output interface	Target value received	Target attained
12348	2	0	123	123	123	yes
12348	2	1	123	12348	123	yes
12348	2	1	123	12348	12348	no
12348	1	2	1235	12348	12348	yes
12348	1	2	1235	12348	1235	no
12348	3	2	12	12348	12348	yes
12348	3	2	12	12348	1235	no

Table 23: ADI and ADI application

4.5.11 Display Divisor Mode

This parameter can be used to set the application of the display divisor for the determined position values (absolute position value, frozen position value) as well as the received target value (display divisor and examples see chapter 4.5.10).

General characteristics

EEPROM	yes
Class	V
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0066d / 42h
Web server	66

Display

Menu	DDIVMD (chPARA \ OPTION \ DDIVMD)

Data type Unsigned8

Value range	0 … 2
Default	0 (default)

Parameter selection

Value	Display	Description
0	ALL	Display, target value and interface output are calculated with the divisor.
1	DI+TAR	Display and target value are calculated with the divisor.
2	DISPL	Display is calculated with the divisor.

4.5.12 Key Enable Time

This parameter sets the delay of the display of the parameter menu (release time buttons).

General characteristics

EEPROM	yes
Class	V
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0019d / 13h
Web server	19

Display

Menu	K TIME (chPARA \ OPTION \ K TIME)

Data type Unsigned8

Value range	1 … 60
Default	5 (default)

4.5.13 Key Configuration

With this parameter, the parameterization is enabled at pressing of a key.

If the configuration is locked, a CODE query is displayed instead to be able to unlock a locked position display manually (see chapter 3.7.3).

General characteristics

EEPROM	yes
Class	V
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0022d / 16h
Web server	22

Display

Menu	

Data type Unsigned8

Value range	0 … 1
Default	1 (default)

4.5.14 Key Calibration

This parameter specifies whether the calibration of the position value is enabled by pressing a key.

General characteristics

EEPROM	yes
Class	V
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0020d / 14h
Web server	20

Display

Menu	K CAL (chPARA \ OPTION \ K CAL)

Data type Unsigned8

Value range	0 … 1
Default	1 (default)

Parameter selection

Value	Display	Description
0	DISABL	Blocked
1	ENABLE	Release

4.5.15 Key Incremental

This parameter specifies whether the setting of the position value is enabled by pressing a key.

General characteristics

EEPROM	yes
Class	V
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0021d / 15h
Web server	21

Display

Menu	K INC (chPARA \ OPTION \ K INC)

Data type Unsigned8

Value range	0 … 1
Default	1 (default)

Parameter selection

Value	Display	Description
0	DISABL	Blocked
1	ENABLE	Released

4.5.16 Key Acknowledgment Mode

This parameter can be used to specify which key is to be used as an acknowledgment key. The setting is only relevant in the **alphanumeric display** mode. In this case, a received target value is displayed flashing until its reception is acknowledged by the pressing of a button.

General characteristics

EEPROM	yes
Class	V
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	0024d / 18h
Web server	24

Display

Menu	K ACKN (chPARA \ OPTION \ K ACKN)

Data type Unsigned8

Value range	0 … 2
Default	0 (default)

Parameter selection

Value	Display	Description
0	ASTERX	Asterisk key ⇔ * - key
1	ARROW	Arrow key ⇔ ↑ - and ← -key

4.5.17 PIN Change

General characteristics

EEPROM	yes
Class	V
Unit	-

PROFINET

Data type	Integer32
Access	Get/Set
Instance	0018d / 12h
Web server	18

Display

Menu	PIN (chPARA \ OPTION \ PIN)

Data type Integer32

Value range	0 … 99999
Default	0 (default)

4.5.18 CODE Input

The code can only be entered on the device. Either via the parameter menu options or with Key Configuration is the key is locked.

General characteristics

EEPROM	no
Class	-
Unit	-

PROFINET

Data type	Integer32
Access	Set
Instance	-
Web server	-

Display

Menu	CODE (chPARA \ OPTION \ CODE)

Data type Integer32

Value range	0 … 999999
Default	0 (default)

Parameter selection

Value	Display	Description
100	000100	Start alignment process
11100	011100	Reset, all parameters
11102	011102	Reset, all, except interface parameters
11105	011105	Reset, interface parameters only

4.5.19 Generic Mapping Parameter

This parameter defines the content of the generic mapping channel, which is part of the process data.

General characteristics

EEPROM	yes
Class	N
Unit	-

PROFINET

Data type	Unsigned8
Access	Get/Set
Instance	00070d / 07h
Web server	7

Display

Menu	GEMAPA (chPARA \ OPTION \ CODE)

Data type Unsigned8

Value range	0 … 8
Default	0 (default)

Parameter selection

Value	Display	Description
0	TARGET	Target Value
1	OPVOLT	Operating voltage
2	B VOLT	Battery voltage
3	SPEED	Sensor speed
4	SENADC	Sensor raw data
5	PERCNT	Sensor rough value
6	OPTIME	Operating hours
7	DIFF	Difference value depending on mode
8	TEMP	Temperature

4.5.20 System Configuration

General characteristics

EEPROM	yes
Class	S
Unit	-

PROFINET

Data type	Unsigned16
Access	Get/Set
Instance	0254d / FEh
Web server	254

Display

Menu	SYSCON (chPARA \ OPTION \ SYSCON)

Data type Unsigned16

Value range	0 … 127
Default	15 (default)

Parameter selection

Bit	Description
0	SHICP (Secure Host IP Configuration Protocol) 0 = switched off 1 = switched on (default) Changes are only adopted after reset.

Bit	Description
1	Web server 0 = switched off 1 = switched on (default) Changes are only adopted after reset.
2	Parameter access via web server 0 = switched off 1 = switched on (default) Changes are only adopted after reset.
3	FTP Server 0 = switched off 1 = switched on (default) Changes are only adopted after reset.
4	FTP Server administrator rights 0 = no (default) 1 = yes Changes are only adopted after reset.
5	Reserved, ever 0
6	Auto reset in the EXCEPTION state 0 = switched off (default): In the EXCEPTION state, the position indicator stops participating in network traffic and can no longer be addressed. To exit this state, a Power On Reset is required. 1 = switched on: In the EXCEPTION state, the position indicator automatically performs a reset. After the restart, the EXCEPTION fault is triggered.
7 … 15	Reserved, ever 0

4.5.21 Module Parameters

This parameter module parameters is for internal purposes only, and may not be described.

General characteristics

EEPROM	no

4.5.22 System Command

General characteristics

EEPROM	no
Class	-
Unit	-

PROFINET

Data type	Unsigned8
Access	Set
Instance	0255d / FFh
Web server	255

Display

Menu	

Data type Unsigned8

Value range	0 … 100
Default	0 (default)

Parameter selection

Value	Description
1	Set all parameters to factory settings
2	Only set standard parameters to factory settings
3	Set all parameters except the bus parameters to factory settings
6	Acknowledge error
7	Calibrate
8	Delete error memory
9	Software reset (warm start)
100	Start sensor alignment

4.6 Device information

4.6.1 Battery Voltage

This parameter can be used to read the battery voltage. The voltage is output in 10 mV resolution.

General characteristics

EEPROM	no
Class	-
Unit	Volt

PROFINET

Data type	Unsigned16
Access	Get
Instance	0196d / C4h
Web server	196

Display

Menu	B VOLT (RdOnLY \ B VOLT)

Data type Unsigned16

Value range	0 … 65535
Default	0 (default)

4.6.2 Operation Voltage

This parameter can be used to read the operating voltage. The voltage is output in 10 mV resolution.

General characteristics

EEPROM	no
Class	-
Unit	Volt

PROFINET

Data type	Unsigned16
Access	Get
Instance	0197d / C5h
Web server	197

Display

Menu	OPVOLT (RdOnLY \ OPVOLT)

Data type Unsigned16

Value range	0 … 65535
Default	0 (default)

4.6.3 Temperature

The device temperature can be read in the Readonly menu and in the Generic Generic Mapping Channel. The temperature is output in 0.1 °C resolution.

General characteristics

EEPROM	no
Class	-
Unit	°C

PROFINET

Data type	Unsigned16
Access	-
Instance	-
Web server	-

Display

Menu	TEMP (RdOnLY \ TEMP)

Data type Unsigned16

Value range	0 … 65535
Default	0 (default)

4.6.4 Actual Calibration Value

The Readonly menu displays the currently used calibration value, regardless of the Calibration Value (see chapter 4.2.4), only after a calibration to the current calibration value has been carried out.

General characteristics

EEPROM	yes
Class	S
Unit	-

PROFINET

Data type	Unsigned32
Access	-
Instance	-
Web server	-

Display

Menu	ACTCAL (RdOnLY \ ACTCAL)

Data type Unsigned32

Value range	-999999 … 999999
Default	0 (default)

4.6.5 Software Version Application

General characteristics

EEPROM	yes
Class	-
Unit	-

PROFINET

Data type	Unsigned16
Access	Get
Instance	0098d / 62h
Web server	98

Display

Menu	SW APP (RdOnLY \ SW APP)

Data type Unsigned16

Value range	1 … 999
Default	1 (default)

4.6.6 Software Version Ethernet Module

The version is displayed as a 3 byte value xxh:xxh:xxh.

General characteristics

EEPROM	yes
Class	-
Unit	-

PROFINET

Data type	Unsigned32
Access	-
Instance	-
Web server	-

Display

Menu	SW RTE (RdOnLY \ SW RTE)

Data type Unsigned32

Value range	0 … 4294967295
Default	-

4.6.7 Serial Number

General characteristics

EEPROM	yes
Class	-
Unit	-

PROFINET

Data type	Unsigned32
Access	Get
Instance	0099d / 63h
Web server	49

Display

Menu	SN DEV (RdOnLY \ SN DEV)

Data type Unsigned32

Value range	0 … 4294967295
Default	0 (default)

4.6.8 Production Date

General characteristics

EEPROM	yes
Class	-
Unit	-

PROFINET

Data type	Unsigned32
Access	Get
Instance	0100d / 64h
Web server	100

Display

Menu	P DATE (RdOnLY \ P DATE)

Data type Unsigned32

Value range	0 … 4294967295
Default	0 (default)

4.6.9 MAC Address

The 3 bytes of the 6 byte large MAC address is displayed alternately.

MAC LO corresponds to the 3 lower bytes of the MAC address.

MAC HI corresponds to the 3 higher bytes of the MAC address.

General characteristics

EEPROM	yes (network module)
Class	-
Unit	-

PROFINET

Data type	Unsigned32
Access	-
Instance	-
Web server	-

Display

Menu	MAC LO(HI) (RdOnLY \ MAC LO , MAC HI)

Data type Unsigned32

Value range	0 … 4294967295
Default	0 (default)

4.6.10 Device Identification

General characteristics

EEPROM	yes
Class	-
Unit	-

PROFINET

Data type	Unsigned32
Access	Get
Instance	0097d / 61h
Web server	97

Display

Menu	

Data type Unsigned32

Value range	1 … 8
Default	4 (default) = AP20S

4.6.11 Generic Mapping Channel

In the general data channel, device information can be transmitted as part of the process data.

General characteristics

EEPROM	no
Class	PD
Unit	-

PROFINET

Data type	Integer32
Access	Get
Instance	0007d / 07h
Web server	7

Display

Menu	

Data type Integer32

Value range	-2147483648 … 2147483647
Default	0 (default)

4.7 Error Memory

Error display see chapter 3.7.2.1. The current error can be found under the parameter name 08h, and the most recent fault under the highest address. Error types see Table 19.

4.7.1 Error Count

See chapter 3.8.

General characteristics

EEPROM	no
Class	E
Unit	-

PROFINET

Data type	Unsigned8
Access	Get
Instance	0128d / 80h
Web server	128

Display

Menu	Er "x"/"n" (DIAGN \ Error \ Er "x"/"n" or noErr)

Data type Unsigned8

Value range	0 … 10
Default	0 (default)

4.7.2 Error Number 1

General characteristics

EEPROM	yes
Class	E
Unit	-

PROFINET

Data type	Unsigned16
Access	Get
Instance	0129d / 81h
Web server	129

Display

Menu	Er1/"n" (DIAGN \ Error \ Er1/"n")

Data type Unsigned16

Value range	0 … 65535
Default	0 (default)

4.7.3 Error Number 2

General characteristics

EEPROM	yes
Class	E
Unit	-

PROFINET

Data type	Unsigned16
Access	Get
Instance	0130d / 82h
Web server	130

Display

Menu	Er2/"n" (DIAGN \ Error \ Er2/"n")

Data type Unsigned16

Value range	0 … 65535
Default	0 (default)

4.7.4 Error Number 3

General characteristics

EEPROM	yes
Class	E
Unit	-

PROFINET

Data type	Unsigned16
Access	Get
Instance	0131d / 83h
Web server	131

Display

Menu	Er3/"n" (DIAGN \ Error \ Er3/"n")

Data type Unsigned16

Value range	0 … 65535
Default	0 (default)

4.7.5 Error Number 4

General characteristics

EEPROM	yes
Class	E
Unit	-

PROFINET

Data type	Unsigned16
Access	Get
Instance	0132d / 84h
Web server	132

Display

Menu	Er4/"n" (DIAGN \ Error \ Er4/"n")

Data type Unsigned16

Value range	0 … 65535
Default	0 (default)

4.7.6 Error Number 5

General characteristics

EEPROM	yes
Class	E
Unit	-

PROFINET

Data type	Unsigned16
Access	Get
Instance	0133d / 85h
Web server	133

Display

Menu	Er5/"n" (DIAGN \ Error \ Er5/"n")

Data type Unsigned16

Value range	0 … 65535
Default	0 (default)

4.7.7 Error Number 6

General characteristics

EEPROM	yes
Class	E
Unit	-

PROFINET

Data type	Unsigned16
Access	Get
Instance	0134d / 86h
Web server	134

Display

Menu	Er6/"n" (DIAGN \ Error \ Er6/"n")

Data type Unsigned16

Value range	0 … 65535
Default	0 (default)

4.7.8 Error Number 7

General characteristics

EEPROM	yes
Class	E
Unit	-

PROFINET

Data type	Unsigned16
Access	Get
Instance	0135d / 87h
Web server	135

Display

Menu	Er7/"n" (DIAGN \ Error \ Er7/"n")

Data type Unsigned16

Value range	0 … 65535
Default	0 (default)

4.7.9 Error Number 8

General characteristics

EEPROM	yes
Class	E
Unit	-

PROFINET

Data type	Unsigned16
Access	Get
Instance	0136d / 88h
Web server	136

Display

Menu	Er8/"n" (DIAGN \ Error \ Er8/"n")

Data type Unsigned16

Value range	0 … 65535
Default	0 (default)

4.7.10 Error Number 9

General characteristics

EEPROM	yes
Class	E
Unit	-

PROFINET

Data type	Unsigned16
Access	Get
Instance	0137d / 89h
Web server	137

Display

Menu	Er9/"n" (DIAGN \ Error \ Er9/"n")

Data type Unsigned16

Value range	0 … 65535
Default	0 (default)

4.7.11 Error Number 10

General characteristics

EEPROM	yes
Class	E
Unit	-

PROFINET

Data type	Unsigned16
Access	Get
Instance	0138d / 8Ah
Web server	138

Display

Menu	Er10/"n" (DIAGN \ Error \ Er10/"n")

Data type Unsigned16

Value range	0 … 65535
Default	0 (default)

4.7.12 Error Status

The current error status is output (see chapter 3.7.2.1).

General characteristics

EEPROM	no
Class	PD
Unit	-

PROFINET

Data type	Integer16
Access	Get
Instance	0008d / 08h
Web server	8

Display

Menu	

Data type Integer16

Value range	-32768 … 32767
Default	0 (default)

5 PROFINET™

5.1 Description

The position indicator has been designed as CIP Generic Device (Type 2Bh).

5.1.1 IP- Configuration

NOTICE	After completing the settings, reset (soft boot) is required to ensure that the changed configuration is adopted.

NOTICE	The station name and IP configuration can be reset to factory default using an S-Command (see chapter 3.7.3). The IP configuration is assigned to the parameter class N.

The IP configuration of the position indicator can be performed via the network or the display menu.

The selection in the menu chPARA \ SETEPN \ SET ID determines the station name to be used.

The selection in the chPARA \ SETEPN \ SET NW menu determines the setting that will be used.

Display	Description
NETWRK	The setting is via the network (factory setting).
DEVICE	The setting is via the display menu.

With the factory setting, the IP configuration is done automatically via a DHCP server in the network. The following basic setting applies:

Station name	""(empty)
IP address	0.0.0.0
Subnet mask	0.0.0.0
Gateway	0.0.0.0
DHCP	Enabled

If the station name is set via the displays menu (DEVICE selection), the station name will be generated according to the following pattern:

"siko-ap20s-yyy" yyy = set value of ID in decimal notation

In the basic setting, the value of ID=124. This results in the station name "siko-ap20s-124".

The setting of ID=8 results in the station name "siko-ap20s-008".

If IP configuration is via the display menu (DEVICE selection), the following basic setting applies:

IP address	192.168.1.124
Subnet mask	255.255.255.0
Gateway	192.168.1.1
DHCP	Disabled

The active IP configuration can be indicated via the display.

IP address	CONFIG \ RdONLY \ IP
Subnet mask	CONFIG \ RdONLY \ SNM
Gateway	CONFIG \ RdONLY \ GATW

The IP configuration is in the chPARA \ SETEPN display menu:

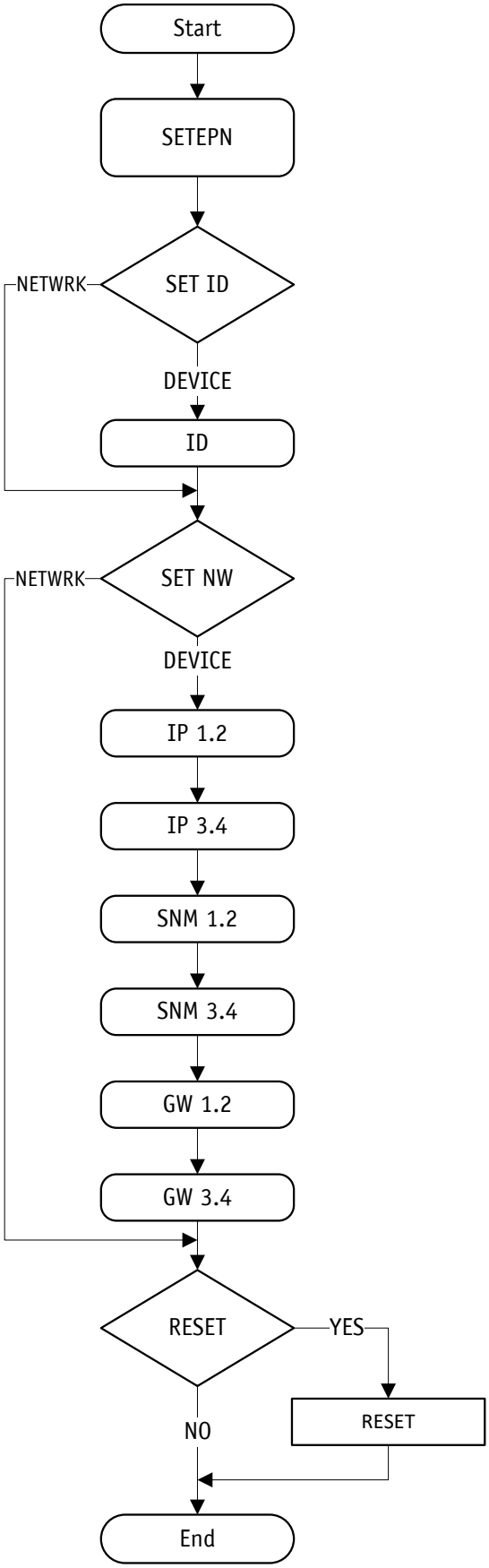

Fig. 7: Setting of the IP address

5.1.2 Cyclic data exchange (IO Data CR)

Target (Position indicator) ⇒ Origin (Master).

Instance	Description	Type
4	Status Word	Unsigned16
5	Actual Value	Integer32
7	Generic Mapping Channel	Integer32
8	Error Status	Integer16

Origin (Master) ⇒ Target (Position indicator).

Instance	Description	Type
2	Control Word	Unsigned16
3	Target Value	Integer32
1	Display Data	Integer32

5.1.3 Acyclic data exchange (Record Data CR)

All parameters of the position indicator can be accessed acyclically.

5.1.4 Operating modes and synchronization

RT classes: RT_Class1, RT_Class2 and RT_Class3 are supported. The device cycle of the position indicator is not synchronized.

5.1.5 Diagnostics alarms (Alarm CR)

NOTICE	Diagnosis alarms are only transferred, when bit 5 of parameter 00FEh (see chapter 4.5.20) configuration is set. With factory settings, no diagnosis alarms are transmitted.

NOTICE	Diagnosis alarms result in an interruption of the program run on a Siemens control unit and in invocation of the OB82 or OB86 functional modules. If the selected modules are not available on the CPU, the CPU will switch over to the STOP condition.

The position indicator's PROFINET interface supports diagnosis alarms in case of a device error. For displaying diagnosis information, the USI, User Structure Identifier 8000h is used for channel diagnosis. The error codes are converted into the ChannelErrorType according to the following table.

Error code	ChannelErrorType	Description
06h	0106h	Battery voltage too low
13h	0113h	EEPROM plausibility
14h	0114h	Ethernet module watchdog
15h	0115h	Ethernet modules in the ERROR state

Error code	ChannelErrorType	Description
19h	0119h	Travel speed too high
20h	0120h	Internal sensor error
81h	0181h	Timeout into acyclic data
FEh	01FEh	Ethernet modules in the EXCEPTION state

5.1.6 Behavior of the outputs

State	Behavior
IOPS = BAD	Values are set to zero.
Connection break	Values are set to zero.
Supply ON	Values are initialized with zero.

5.2 Commissioning aids

Service software, functional module or example projects including step-by-step instructions are available as commissioning aids.

6 Ethernet Functions

6.1 Web server

NOTICE	No parameters that are components of process data can be changed. Position indicator control via web server is not possible. Only an authorized network master can access the process data via the network.

The inbuilt web server enables configuration and parameterization without network master via the Ethernet interface.

The web server can be accessed via the set IP address.

Settings for IP and Ethernet can be made via the chPARA \ SETEPN menu.

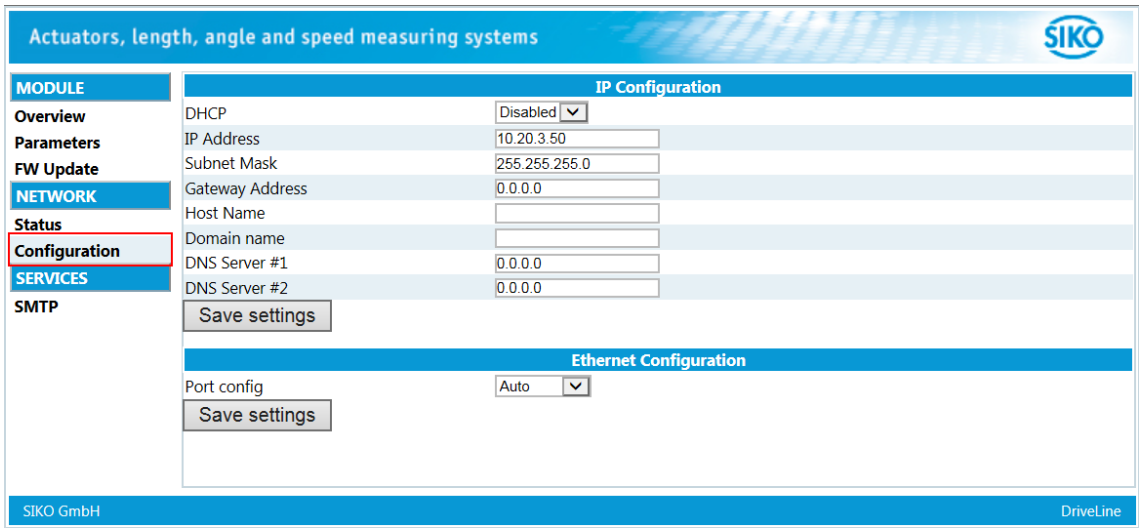

Fig. 8: Web server/Configuration

Below, the parameter menu is shown. The process data is within the red mark.

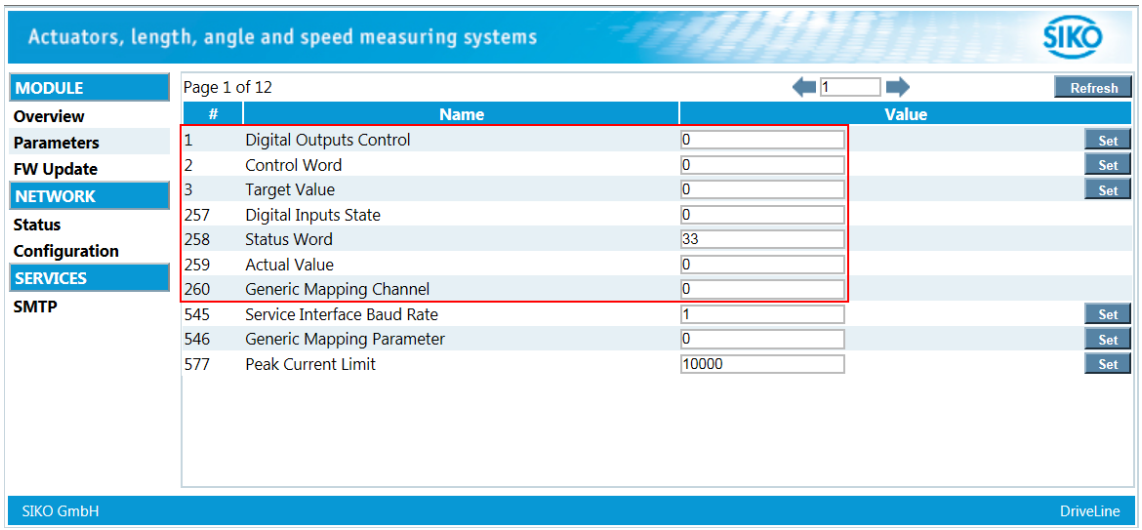

Fig. 9: Web server/Parameters

The web server can be activated ore deactivated via the System Configuration parameter (see chapter 4.5.20).

The web server is activated in the factory settings.

6.2 FTP-Server

The integrated FTP server enables access to the file system of the Ethernet module via a FTP client. Thus, the firmware of the Ethernet module can be updated via the network.

The following port numbers are used for FTP communication:

- TCP, Port 20 (FTP data transmission)
- TCP, Port 21 (FTP control)

The FTP server can be activated ore deactivated via the System Configuration parameter (see chapter 4.5.20).

The FTP server is activated in the factory settings.

6.3 Secure Host IP Configuration Protocol (Secure HICP)

The drive supports the Secure HICP protocol, which is used by the Anybus IPconfig application for changing the setting of IP address, subnet mask and DHCP via the network.

The protocol can be activated ore deactivated via the System Configuration parameter (see chapter 4.5.20).

The protocol is activated in the factory settings.

7 Block diagram

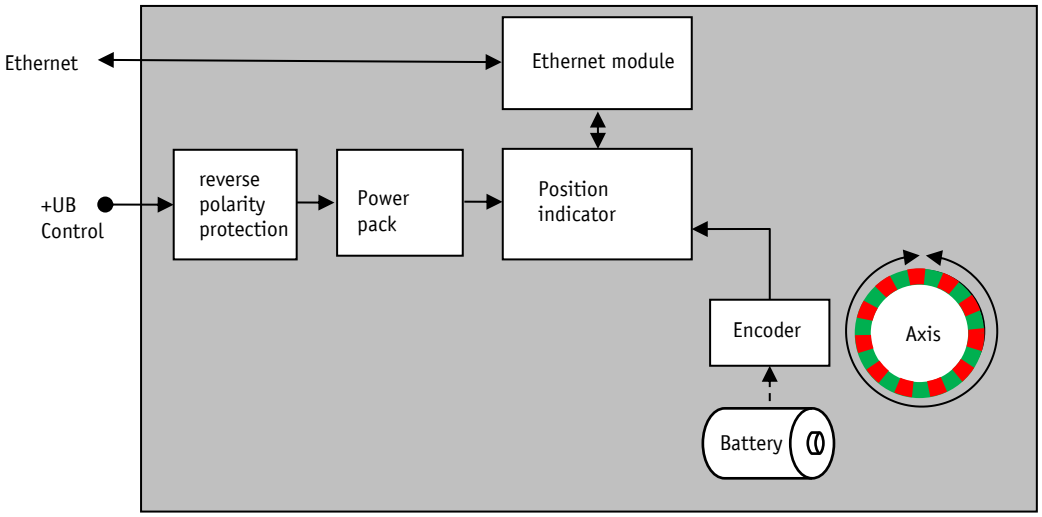

Fig. 10: Block diagram

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