UniStream® Built-in

Technical Specifications US5-B5-RA28, US5-B10-RA28, US5-B5-TA30, US5-B10-TA30 US7-B5-RA28, US7-B10-RA28, US7-B5-TA30, US7-B10-TA30 US10-B5-RA28, US10-B10-RA28, US10-B5-TA30, US10-B10-TA30

Unitronics' UniStream[®] Built-in series are PLC+HMI All-in-One programmable controllers that comprise built-in HMI and built-in I/Os.

Model numbers in this document

- Beginning: model numbers beginning with USx refer to any member of the Built-in series
- **Middle**: the series is available in two versions: UniStream Built-in and UniStream Built-in Pro. Model numbers including:
 - **B5** refer to standard UniStream Built-in (e.g. USx-B5-RA28)
 - B10 refer to UniStream Built-in Pro (e.g. USx-B10- RA28) B10 models offer additional features, detailed below.
 If the letter "B" is followed by "x" it refers to **both** B5 and B10 models.
 - **End**: the end of the model number indicates the built-in I/O as shown in the example table below. This document provides the specifications for the I/Os.

Installation Guides are available in the Unitronics Technical Library at www.unitronicsplc.com.

USx-Bx-RA28	USx-Bx-TA30
 14 x Digital inputs, 24VDC, sink/source, including 2 High speed counter input channels ⁽¹⁾ 2 x Analog inputs, 0÷10V / 0÷20mA, 14 bits 2 x Temperature inputs, RTD / Thermocouple 8 x Relay outputs 2 x Analog outputs, 0÷10V / -10÷10V / 0÷20mA / 4÷20mA, 12 bits 	 14 x Digital inputs, 24VDC, sink/source, including 2 High speed counter input channels ⁽²⁾ 2 x Analog inputs, 0÷10V / 0÷20mA, 14 bits 2 x Temperature inputs, RTD / Thermocouple 10 x Transistor outputs, pnp, including 2 PWM output channels 2 x Analog outputs, 0÷10V / -10÷10V /
	0÷20mA / 4÷20mA, 12 bits

Power Suppl	Power Supply USx-Bx-RA28		USx-Bx-TA30		
Input voltage		24VDC	24VDC		
Permissible ra	nge	20.4VDC to 28.8VDC	20.4VDC to 28.8VDC		
Max. current consumption US7 US10		0.48A@24VDC	0.44A@24VDC		
		0.57A@24VDC	0.53A@24VDC		
		0.6A@24VDC	0.56A@24VDC		
Isolation	1	None			

Technical Specifications

Display	UniStream® 5" UniStream® 7"		UniStream® 10.1"		
LCD type	TFT				
Backlight type	White LED				
Luminous intensity (brightness)	Typically 350 nits (cd/m2), at 25°C	Typically 300 nits (cd/m2), at 25°C			
Backlight longevity (2)	30k hours				
Resolution (pixels)	800 x 480 (WVGA)		1024 x 600 (WSVGA)		
Size	5″ 7"		10.1"		
Viewing area	Width x Height (mm)Width x Height (mm)108 x 64.8154.08 x 85.92		Width x Height (mm) 222.72 x 125.28		
Color support	65,536 (16bit)				
Surface treatment	Anti-glare				
Touch screen	Resistive Analog				
Actuation force (min)	> 80 g (0.176 lb)				

General	
I/O support	Up to 2,048 I/O points
Built-in I/O	According to model
Local I/O expansion	To add local I/Os, use UAG-CX I/O Expansion Adapters ^{(3).} These adapters provide the connection point for standard UniStream Uni-I/O TM modules.
Communication ports	
Built-in COM ports	Specifications are provided below in the section Communications
Add-on Ports	Add up to 3 ports to a single controller using Uni-COM ^{TM} UAC-CX Modules ⁽⁴⁾ .

Internal memory	UniStream [®] Built-in	UniStream [®] Built-in Pro		
	RAM: 512MB RAM: 1GB			
	ROM: 3GB system memory ROM: 6GB system memory			
	1GB user memory 2GB user memory			
Ladder memory	1 MB			
External memory	microSD or microSDHC card			
	Size: up to 32GB			
	Data Speed: up to 200Mbps			
Bit operation	0.13 μs			
Battery	Model: 3V CR2032 Lithium battery ⁽⁵⁾			
	Battery lifetime: 4 years typical, at 25°C			
	Battery Low detection and indication (via the HMI and via System Tag).			

Audio (Pro B10 models only)		
Bit Rate	192kbps	
Audio compatibility	Stereo MP3 files	
Interface	3.5mm Audio-out jack - use shielded audio cable of up to 3 m (9.84 ft)	
Impedance	16Ω, 32Ω	
Isolation	None	

Video (Pro B10 mode	ls only)	
Supported Formats	MPEG-4 Visual , AVC/H.264	

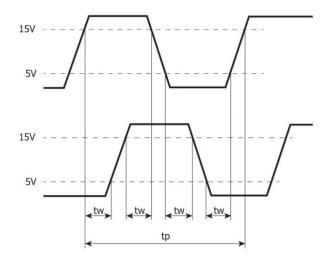
Communication (Bu	ilt-in Ports)	
Ethernet port		
Number of ports	1	
Port type	10/100 Base-T (RJ45)	
Auto crossover	Yes	
Auto negotiation	Yes	
Isolation voltage	500VAC for 1 minute	
Cable	Shielded CAT5e cable, up to 100 m (328 ft)	
USB device ⁽⁶⁾		
Number of ports	1	
Port type	Mini-B	
Data rate	USB 2.0 (480Mbps)	
Isolation	None	
Cable	USB 2.0 compliant; < 3 m (9.84 ft)	
USB host		
Number of ports	1	
Port type	Туре А	
Data rate	USB 2.0 (480Mbps)	
Isolation	None	
Cable	USB 2.0 compliant; < 3 m (9.84 ft)	
Over current protection	Yes	

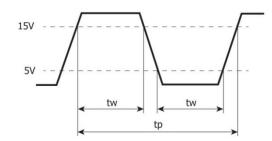
Digital Inputs			
Number of inputs	14		
Туре	Sink or Source		
Isolation voltage			
Input to bus	500VAC for 1 minute		
Input to input	None		
Nominal voltage	I0-I9: 24VDC @ 6mA		
	I10-I13: 24VDC @ 8mA		
Input voltage			
Sink/Source	On state: 15-30VDC, 4mA min.		
	Off state: 0-5VDC, 1mA max.		
Nominal impedance I0-I9: 4kΩ			
	I10-I13: 3kΩ		
Filter	IO-I9: 6ms typical		
	I10-I13: 5.5µs, 50µs, 0.5ms, 6ms, 12ms		

High speed inputs (1)	
Frequency / Period	Pulse/Direction mode: 90kHz max. / 11.1μ s min (t _p in the Pulse/Dir Mode figure below).
	Quadrature mode: 80kHz max. / 12.5 μ s min (t _p in the Quadrature Mode figure below).
Pulse width Pulse/Direction mode: 5.1μ s min. for each state (t_w in Pulse/Dir Mode figure below).	
	Quadrature mode: 2.5μ s min. for each state (t _w in Quadrature Mode figure below).
Cable	Shielded twisted pair

Quadrature Mode

Pulse/Direction mode





Analog Inputs							
Number of inputs	2						
Input range ^{(7) (8)}	Input Type	Nom	Nominal Values			Over-range Values *	
	0 ÷ 10VDC	$0 \le Vin \le 10VDC \qquad 10 < Vin \le 10.15VDC$					≤ 10.15VDC
	0 ÷ 20mA	0 < 1	Iin ≤ 2	20mA		20 < Iin :	≤ 20.3mA
	* Overflow (90) i	s declared whe	n an i	nput value e	exceeds	the Over	-range boundary.
Absolute maximum rating	±30V (Voltage),	±30V (Current	t)				
Isolation voltage							
Input to bus	500VAC for 1 mi	nute					
Input to input	None						
Input to temperature inputs	None	None					
Conversion method	Delta-sigma						
Resolution	14 bits						
Accuracy (25°C / -20°C to 55°C)	$\pm 0.2\%$ / $\pm 0.5\%$ of full scale (Voltage) $\pm 0.2\%$ / $\pm 0.3\%$ of full scale (Current)						
Input impedence	527kΩ (Voltage)	, 60.4Ω (Curre	nt)				
Noise rejection	10Hz, 50Hz, 60H	lz, 400Hz					
Step response (10)	Smoothing	Noise Rejec	tion	Frequency			
(0 to 100% of final value)		400Hz	60H	Ηz	50Hz	Z	10Hz
	None	162.4ms	249	249.5ms 2		5ms	1242.4ms
	Weak	317.3ms	491	491.5ms 49		5ms	2477.3ms
	Medium	627.2ms	975	5.4ms	975.	4ms	4947ms
	Strong	1246.9ms	194	13.3ms	1943	3.3ms	9886.5ms
Update time ⁽¹⁰⁾	Noise Rejection	ise Rejection Frequency Updat			date Time		
	400Hz		154.9ms				
	60Hz		242ms				
	50Hz 242ms						
	10Hz	10Hz 1234.9ms					
Cable	Shielded twisted pair						
Diagnostics (11)	Analog input overflow						

Temperature Inputs					
Number of inputs	2				
Sensor Type	RTD (4, 3 and 2 wire ⁽¹²⁾),				
	Themocouple				
Input range ⁽¹³⁾	Input type	Nominal values	Over/Under-range Values *		
	RTD PT100 0.00385 0.00392 0.00391 PT1000 0.00385 0.00392	-200°C ≤ T ≤ 850°C (-328°F ≤ T ≤ 1,562°F)	Under-range: $-220^{\circ}C \le T < -200^{\circ}C$ $(-364^{\circ}F \le T < -328^{\circ}F)$ Over-range: $850^{\circ}C < T \le 860^{\circ}C$ $(1,562^{\circ}F < T \le 1,580^{\circ}F)$		
	RTD NI100 0.00618 NI1000 0.00618	-100°C ≤ T ≤ 260°C (-148°F ≤ T ≤ 500°F)	Under-range: $-150^{\circ}C \le T < -100^{\circ}C$ $(-238^{\circ}F \le T < -148^{\circ}F)$ Over-range: $260^{\circ}C < T \le 270^{\circ}C$ $(500^{\circ}F < T \le 518^{\circ}F)$		
	RTD NI120 0.00672	-80°C ≤ T ≤ 260°C (-112°F ≤ T ≤ 500°F)	Under-range: $-130^{\circ}C \le T < -80^{\circ}C$ $(-202^{\circ}F \le T < -112^{\circ}F)$ Over-range: $260^{\circ}C < T \le 270^{\circ}C$ $(500^{\circ}F < T \le 518^{\circ}F)$		
	RTD NI100 0.00617	-60°C ≤ T ≤ 180°C (-76°F ≤ T ≤ 356°F)	Under-range: $-104^{\circ}C \le T < -60^{\circ}C$ $(-219^{\circ}F \le T < -76^{\circ}F)$ Over-range: $180^{\circ}C < T \le 210^{\circ}C$ $(356^{\circ}F < T \le 410^{\circ}F)$		
	RTD NI1000 LG	-50°C ≤ T ≤ 190°C (-58°F ≤ T ≤ 374°F)	Under-range: $-60^{\circ}C \le T < -50^{\circ}C$ $(-76^{\circ}F \le T < -58^{\circ}F)$ Over-range: $190^{\circ}C < T \le 200^{\circ}C$ $(374^{\circ}F < T \le 392^{\circ}F)$		
	Thermocouple type J	-200°C ≤ T ≤ 1,200°C (-328°F ≤ T ≤ 2,192°F)	Under-range: $-210^{\circ}C \le T < -200^{\circ}C$ $(-346^{\circ}F \le T < -328^{\circ}F)$ Over-range: $1,200^{\circ}C < T \le 1,250^{\circ}C$ $(2,192^{\circ}F < T \le 2,282^{\circ}F)$		
	Thermocouple type K	-200°C ≤ T ≤ 1,372°C (-328°F ≤ T ≤ 2,501.6°F)	Under-range: $-270^{\circ}C \le T < -200^{\circ}C$ $(-454^{\circ}F \le T < -328^{\circ}F)$ Over-range: $1,372^{\circ}C < T \le 1,400^{\circ}C$ $(2,501.6^{\circ}F < T \le 2,552^{\circ}F)$		

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Thermocouple type T	-200°C ≤ T ≤ 400°C (-328°F ≤ T ≤ 752°F)	Under-range: $-270^{\circ}C \le T < -200^{\circ}C$ $(-454^{\circ}F \le T < -328^{\circ}F)$ Over-range: $400^{\circ}C < T \le 430^{\circ}C$ $(752^{\circ}F < T \le 806^{\circ}F)$
Thermocouple type E	-200°C ≤ T ≤ 1,000°C (-328°F ≤ T ≤ 1,832°F)	Under-range: $-270^{\circ}C \le T < -200^{\circ}C$ $(-454^{\circ}F \le T < -328^{\circ}F)$ Over-range: $1,000^{\circ}C < T \le 1,010^{\circ}C$ $(1,832^{\circ}F < T \le 1,850^{\circ}F)$
Thermocouple type R	0°C ≤ T ≤ 1,768°C (32°F ≤ T ≤ 3,214.4°F)	Under-range: $-50^{\circ}C \le T < 0^{\circ}C$ $(-58^{\circ}F \le T < 32^{\circ}F)$ Over-range: $1,768^{\circ}C < T \le 1,800^{\circ}C$ $(3,214.4^{\circ}F < T \le 3,272^{\circ}F)$
Thermocouple type S	0°C ≤ T ≤ 1,768°C (32°F ≤ T ≤ 3,214.4°F)	Under-range: $-50^{\circ}C \le T < 0^{\circ}C$ $(-58^{\circ}F \le T < 32^{\circ}F)$ Over-range: $1,768^{\circ}C < T \le 1,800^{\circ}C$ $(3,214.4^{\circ}F < T \le 3,272^{\circ}F)$
Thermocouple type B	200°C ≤ T ≤ 1,820°C (392°F ≤ T ≤ 3,308°F)	Under-range: $100^{\circ}C \le T < 200^{\circ}C$ $(212^{\circ}F \le T < 392^{\circ}F)$ Over-range: $1,820^{\circ}C < T \le 1,870^{\circ}C$ $(3,308^{\circ}F < T \le 3,398^{\circ}F)$
Thermocouple type N	-210°C ≤ T ≤ 1,300°C (-346°F ≤ T ≤ 2,372°F)	Under range: $-270^{\circ}C \le T < -210^{\circ}C$ $(-454^{\circ}F \le T < -346^{\circ}F)$ Over-range: $1,300^{\circ}C < T \le 1,350^{\circ}C$ $(2,372^{\circ}F < T \le 2,462^{\circ}F)$
Thermocouple type C	10°C ≤ T ≤ 2,315°C (50°F ≤ T ≤ 4,199°F)	Under-range: $0^{\circ}C \le T < 10 ^{\circ}C$ $(32^{\circ}F \le T < 50^{\circ}F)$ Over-range: $2,315^{\circ}C < T \le 2,370^{\circ}C$ $(4,199^{\circ}F < T \le 4,298^{\circ}F)$
Resistance	$0\Omega \le R \le 390\Omega$	390Ω < R ≤ 395.85Ω
mV	-70mV ≤ V ≤ 70mV	Under-range: -71.05mV ≤ V < -70mV Over-range:

Absolute maximum rating	±9 V					
RTD Maximum excitation current	0.26mA					
Isolation voltage						
Input to bus	500 VAC for 1 minute					
Input to input	None					
Input to analog inputs	None					
Conversion method	Delta-sigma					
Resolution	Temperature – 0.1°C (0	.1°F) (14)				
	Resistance – 14 bits					
	mV – 13 bits plus sign					
Accuracy	Input type		Accuracy			
(25°C / -20°C to 55°C)	RTD, all types		-	.0°C (± 0.9°F /	-	
55 C)	Thermocouple type J ⁽¹⁵⁾		± 0.4°C / ± 0	.7°C (± 0.72°F	/ ± 1.26°F)	
	Thermocouple type K ⁽¹⁵⁾		± 0.5°C / ± 1	± 0.5°C / ± 1.0°C (± 0.9°F / ± 1.8°F)		
	Thermocouple type T ⁽¹⁵⁾		± 0.6°C / ± 1.2°C (± 1.08°F / ± 2.16°F)			
	Thermocouple type E ⁽¹⁵⁾		± 0.4°C / ± 0.8°C (± 0.72°F / ± 1.44°F)			
	Thermocouple type R ⁽¹⁵⁾		± 1.2°C / ± 2.4°C (± 2.16°F / ± 4.32°F)			
	Thermocouple type S ⁽¹⁵⁾		± 1.2°C / ± 2.4°C (± 2.16°F / ± 4.32°F)			
	Thermocouple type B (15)		± 2.0°C / ± 3	.8°C (± 3.46°F	/ ± 6.84°F)	
	Thermocouple type N (15)		± 1.0°C / ± 1.5°C (± 1.8°F / ± 2.7°F)			
	Thermocouple type C ⁽¹⁵⁾		± 0.8°C / ± 2.0°C (±1.44°F / ± 3.46°F)			
	Resistance		$\pm 0.05\% / \pm 0.1\%$ of full scale			
	mV ± 0.05% / ± 0.1% of full so		0.1% of full sca	le		
Noise rejection	10Hz, 50Hz, 60Hz, 400H	lz				
Step response (10)	Smoothing	Noise Reject	ion Frequency			
(0 to 100% of		400Hz	60Hz	50Hz	10Hz	
final value)	None	162.4ms	249.5ms	249.5ms	1242.4ms	
	Weak	317.3ms	491.5ms	491.5ms	2477.3ms	
	Medium	627.2ms	975.4ms	975.4ms	4947ms	
	Strong	1246.9ms	1943.3ms	1943.3ms	9886.5ms	
Update time (10)	Noise Rejection Frequ	iency		Update Time		
	400Hz		154.9ms			
	60Hz		242ms			
	50Hz			242ms		
	10Hz			1234.9ms		
Thermocouple Cold junction error ⁽¹⁵⁾	±1.5°C (±2.7°F)					

Ca	Cable Shielded, see installation guide for details	
Diagnostics ⁽¹¹⁾ Input Overflow or Underflow, sensor connection fault ⁽¹⁶⁾		Input Overflow or Underflow, sensor connection fault (16)

Relay Outputs (USx-BX-RA28)		
Number of outputs	8	
Output type	Relay, SPST-NO (Form A)	
Isolation groups	Two groups of 4 outputs each	
Isolation voltage		
Group to bus	1,500VAC for 1 minute	
Group to group	1,500VAC for 1 minute	
Output to output within group	None	
Current	2A maximum per output (Resistive load)	
Voltage	250VAC / 30VDC maximum	
Minimum load	1mA, 5VDC	
Switching time	10ms maximum	
Short-circuit protection	None	
Life expectancy ⁽¹⁷⁾	100k operations at maximum load	

Source Transistor Outputs (USx-Bx-TA30)		
Number of outputs	10	
Output type	Transistor, Source (pnp)	
Isolation voltage		
Output to bus	500VAC for 1 minute	
Output to output	None	
Outputs power supply to bus	500VAC for 1 minute	
Outputs power supply to output	None	
Current	0.5A maximum per output	
Voltage	See Source Transistor Outputs Power Supply specfication below	
ON state voltage drop	0.5V maximum	
OFF state leakage current	10µA maximum	
Switching times	Turn-on/off: $80\mu s$ max. (Load resistance < $4k\Omega$)	
PWM Frequency (18)	00, 01:	
	3kHz max. (Load resistance < $4k\Omega$)	
Short-circuit protection	Yes	

Source Transistor Outputs Power Supply (USx-Bx-TA30)		
Nominal operating voltage	24VDC	
Operating voltage	Dperating voltage 20.4 – 28.8VDC	
Maximum current consumption	30mA@24VDC Current consumption does not include load current	

Analog Outputs

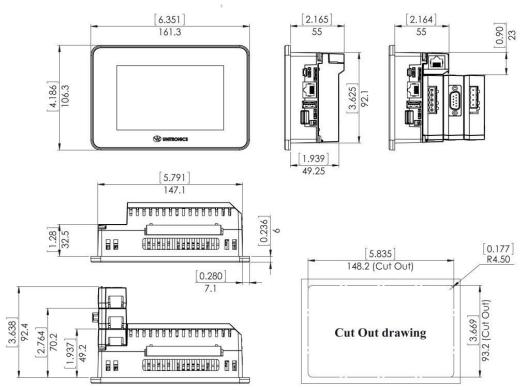
Number of outputs	2				
Output range ⁽¹⁹⁾	Output Type	Output Type Nominal Values Over/Under-range Values *			
	0 ÷ 10VDC	$0 \leq Vout \leq 10VDC$	10 < Vout ≤ 10.15VDC		
	-10 ÷ 10VDC	$-10 \le Vout \le 10VDC$	$-10.15 \le$ Vout < -10 VDC 10 < Vout \le 10.15VDC		
	0 ÷ 20mA	$0 \le Iout \le 20mA$	$20 \leq \text{Iout} \leq 20.3 \text{mA}$		
	4 ÷ 20mA	$4 \le Iout \le 20mA$	20 ≤ Iout ≤ 20.3mA		
		* Overflow or Underflow is declared when an output value exceeds the Over-range or Under-range boundaries respectively.			
Isolation	None				
Resolution	-10 ÷ 10VDC – 0 ÷ 20mA – 12	0 ÷ 10VDC – 12 bit -10 ÷ 10VDC – 11 bit + sign 0 ÷ 20mA – 12 bit 4 ÷ 20mA – 12 bit			
Accuracy (25°C /-20°C to 55°C)		$\pm 0.3\%$ / $\pm 0.5\%$ of full scale (Voltage) $\pm 0.5\%$ / $\pm 0.7\%$ of full scale (Current)			
Load impedance	Voltage – $1k\Omega$ minimum Current – 600Ω maximum				
Settling time (95% of new value)	0 ÷ 10VDC – 1.8ms (2kΩ resistive load), 3.7ms (2kΩ + 1uF load) -10 ÷ 10VDC – 3ms (2kΩ resistive load), 5.5ms (2kΩ + 1uF load) 0 ÷ 20mA and 4 ÷ 20mA – 1.7ms (600Ω load), 1.7ms (600Ω + 10mH load)				
Short circuit protection (voltage mode)	Yes (no indication)				
Cable	Shielded twiste	Shielded twisted pair			
Diagnostics (11)	Current – Open circuit indication				
	Supply level – Normal / Low or missing				

Environmental				
Protection	Front face : IP65/66, NEMA 4X			
	Rear side: IP20, NEMA1			
Operating temperature	-20°C to 55°C (-4°F to 131°F)			
Storage temperature	-30°C to 70°C (-22°F to 158°F)			
Relative Humidity (RH)	5% to 95% (non-condensing)			
Operating Altitude	2,000 m (6,562 ft)			
Shock	IEC 60068-2-27, 15G, 11ms duration			
Vibration	IEC 60068-2-6, 5Hz to 8.4Hz, 3.5mm constant amplitude, 8.4Hz to 150Hz, 1G acceleration			

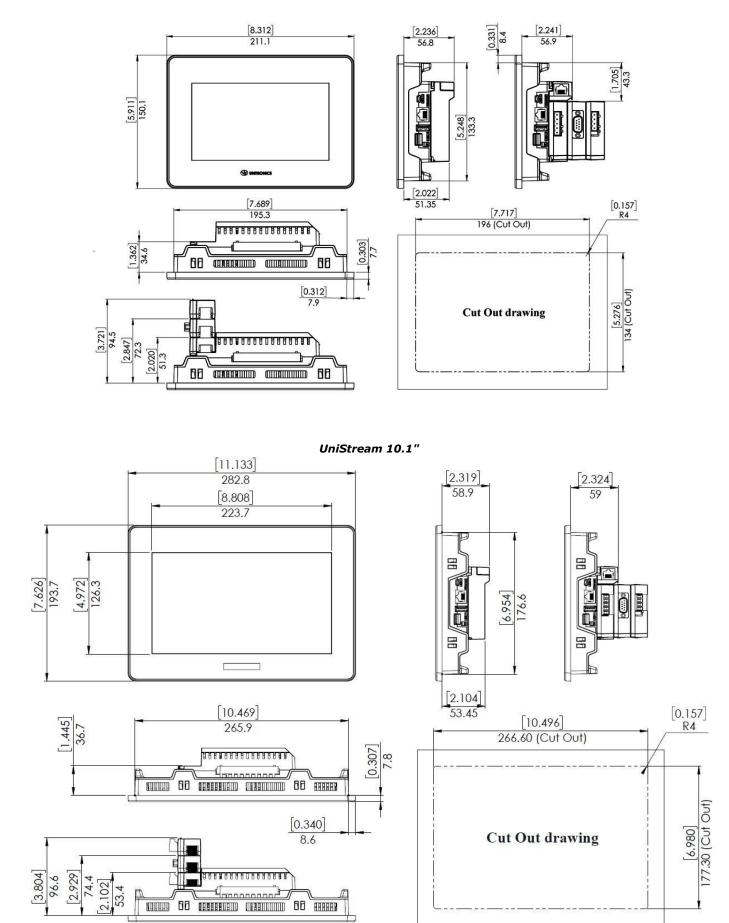
Technical Specifications

Dimensions		
	Weight	Size
US5-Bx-RA28	0.4 Kg (0.88 lb)	Refer to the images on page 12
US5-Bx-TA30	0.39 Kg (0.86 lb)	
US7-Bx-RA28	0.7 Kg (1.54 lb)	Refer to the images on page 13
US7-Bx-TA30	0.68 Kg (1.49 lb)	
US10-Bx-RA28	1.1 Kg (2.43 lb)	Refer to the images on page 13
US10-Bx-TA30	1.08 Kg (2.38 lb)	

UniStream 5"



UniStream 7"



Notes:

- 1. Four of the digital inputs (I10-I13) may be configured to function either as normal, or as high speed digital inputs, that can receive high speed pulse signals from up to two sensors or shaft encoders.
- 2. Panel's longevity is the typical operating time after which the brightness drops to 50% of its original level.
- 3. UAG-CX Expansion Adapter Kits comprise a Base unit, an End unit, and a connecting cable. You plug the Base Unit into the controller's I/O Expansion Jack and connect standard UniStream Uni-I/O[™] modules. For more information, refer to the product's installation guide and technical specifications.
- 4. Uni-COM[™] CX modules plug directly into the Uni-COM[™] CX Module Jack on the back of the controller.

UAC-CX modules may be installed in the following configurations:

- If a module comprising a serial port is plugged directly into to the back of UniStream[®], it may be followed only by another serial module, for a total of 2.

- If your configuration includes a CANbus module, it must be plugged directly to the back of UniStream. The CANbus module may be followed by up to two serial modules, for a total of 3. For more information, refer to the product's installation guide and technical specifications.

- 5. When replacing the unit's battery, make sure that the new one has environmental specifications that are similar or better than the one specified in this document.
- 6. The USB device port is used to connect the device to a PC.
- 7. The 4-20mA input option is implemented using 0-20mA input range.
- 8. The analog inputs measure values that are slightly higher than the nominal input range (Input Over-range).

Note that when the input overflow occurs, it is indicated in the corresponding I/O Status tag while the input value is registered as the maximum permissible value. For example, if the specified input range is $0 \div 10V$, the Over-range values can reach up to 10.15V, and any input voltage higher than that will still register as 10.15V while the Overflow system tag is turned on.

- 9. The diagnostics results are indicated in the system tags and can be observed through the UniApps[™] or the online state of the UniLogic[®].
- 10. Step response and update time are independent of the number of channels that are used.
- 11. Note that the diagnostics results are also indicated in the system tags and can be observed through the UniApps[™] or the online state of the UniLogic[®].
- 12. The controller inherently supports 3-wire sensors.

4-wire sensors may be connected by utilizing 3 of the sensor wires; in-order to achieve the specified performance, all sensor wires shall be of identical type and length just as with a 3-wire sensor connection.

2-wire sensors may also be connected; performance in this case will degrade because of the wires` resistance.

Refer to the controller installation guide for detailed installation instructions.

13. The controller temperature inputs measure values that are slightly higher or lower than the nominal input range (Input Over/Under-range respectively).

Note that when input Overflow, Underflow or a connection fault occurs, it is indicated in the corresponding I/O Status tag (refer to the UniLogic[®] help for details) while the input value is registered as follows:

Fault Type	Registered Value in the Input Tag		
Overflow	32,767		
Underflow	-32,767		
Connection fault	-32,768		

14. For temperature measurement, the value is represented in 0.1° units. For example, a temperature of 12.3° is represented as 123 at the Value tag.

- 15. The overall accuracy for thermocouples is a combination of the per-sensor specified accuracy and the thermocouple cold junction error specification.
- 16. Sensor connection fault check is active by default for temperature, resistance and mV measurements. This may interfere with some test equipment like RTD, thermocouple, resistance and voltage simulators and thus may induce reading errors or cause malfunction of the test equipment and/or the controller.

In order to interoperate correctly with such equipment, you may set the Disable Fault Detection $\mathrm{I/O}$

tag. This will disable connection fault check for all inputs.

Note that when this tag is set, the controller will not check, or report, connection faults; thus, the reading in such case is unpredictable.

- 17. Life expectancy of the relay contacts depends on the application that they are used in. The product's installation guide provides procedures for using the contacts with long cables or with inductive loads.
- 18. Outputs O0 and O1 can be configured as either normal digital outputs or as PWM outputs. PWM outputs specifications apply only when outputs are configured as PWM outputs.
- 19. The controller analog outputs are able to output values that are slightly higher or lower (if applicable) than the nominal output range (Output Over/Under-range respectively).

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